

CX-Programmer

Introduction Guide

CX-Programmer Information

Work Online	Program Monitor	Run	Force Off	Next Addr.	Find bit	Information Show/Hide
Ctrl+W	Ctrl+M	Ctrl+F4	Ctrl+K	N	SPACE	
Ctrl+X	Ctrl+W	Ctrl+J	Ctrl+L	Prev. Jump	Comment	Ctrl+Shift+J

The screenshot displays the CX-Programmer software interface. The main workspace shows a ladder logic program with the following components:

- Network 1:** A sequence of events starting with a normally open contact labeled '0.01' (SENSOR-1). This is followed by a coil labeled '1.01' (COIL-0). The coil is connected to a timer labeled 'P_1s' (1.0 second cl...). The timer is connected to a coil labeled '2.00' (COIL-1). The coil is connected to a coil labeled '3.00' (COIL-2). The coil is connected to a coil labeled '1.01' (COIL-1).
- Network 2:** A coil labeled '1.01' (COIL-0) is connected to a coil labeled '2.00' (COIL-2).
- Network 3:** A coil labeled '2.00' (COIL-1) is connected to a coil labeled '3.00' (COIL-3).
- Network 4:** A coil labeled '1.01' (COIL-1) is connected to a coil labeled '1.01' (COIL-1).

The project tree on the left shows the following structure:

- NewProject
 - Assembly_machine_1[CS1G-H] Stop/Program Mc
 - Symbols
 - IO Table
 - Settings
 - Memory card
 - Error log
 - PLC Clock
 - Memory
 - Programs
 - NewProgram1 (00) Stopped
 - Symbols
 - Process_at_Startup
 - Induction_Regulation
 - Assembly1
 - Assembly2
 - Assembly3
 - DataOperation_CommsProcessing
 - Touch_Panel_Display_Processing
 - Utility_Monitoring
 - Error_Processing
 - END

The status bar at the bottom shows the current rung: rung 2 (0, 0) - 100%.

OMRON	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11	F12
	Help	OpenProj	SaveProj	Print	SelectNet	Ins Row	- / H	Inst	ProgCheck	CNT	Workspace	Ins Rung
Shift	ContextHlp		Set/Reset		BlockEdit		Del Row	SL Edit	Connect		AddPictool	NextDocked
Ctrl	Help	Force Set	ForceReset	Close	Cancl Force		RungF edit	Annotation	AdiSynEdit	Focus	Monitoring	Watch
All							CanclFric		SymbolCmt	MonitorHEX		

Introduction

- Please be sure to read and understand Precautions and Introductions in *CX-Programmer Operation Manual* (W446-E1) before using the product.
- This Guide describes the basic operation procedure of CX-Programmer. Refer to the Help or the Operation Manual of the PDF file for detailed descriptions.
- To read the PDF files, you need Adobe Reader, a free application distributed by Adobe Systems.
- You can display the PDF files from the [Start] menu on your desktop after installing the CX-Programmer.
- The screen views used in this guide may be different from the actual view, and be subject to change without notice.
- The product names, service names, function names, and logos described in this guide are trademarks or registered trademarks of their respective companies.
- The symbols (R) and TM are not marked with trademarks and registered trademarks in this guide respectively
- The product names of the other companies may be abbreviated in this guide.
- Microsoft product screen shots reprinted with permission from Microsoft Corporation.

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Available PC

Hardware Requirements

Item	Requirement
Operating system (OS) (See note 1.)	Microsoft Windows XP (Service Pack 3 or higher) Microsoft Windows Vista (See note 4.) Microsoft Windows 7 (See note 4.)
Computer	Computer with a processor recommended by Microsoft.
Memory	Memory capacity recommended by Microsoft.
Hard disk	Approx. 3.4 GB or more available space is required to install the complete CX-One package.
Display	XGA (1024 x 768), High Color (16 bit) or better
Disk drive	CD-ROM drive or DVD-ROM drive
Communications ports	RS-232C port, USB port, or Ethernet port (see note 3.)
Other	Internet access is required for online user registration, including a modem or other hardware connection method.

Note (1) CX-One Operating System Precaution

- 1) System requirements and hard disk space may vary with the system environment.
 - 2) Except for Windows XP 64-bit version.
- (2) The amount of memory required varies with the Support Software used in CX-One for the following Support Software. Refer to user documentation for individual Support Software for details.
CX-Programmer, CX-Designer, CX-Thermo, CX-Simulator, CX-Protocol, CX-Motion, CX-Drive, CX-Process Tool, and Faceplate Auto-Builder for NS
- (3) Refer to the hardware manual for your PLC for hardware connection methods and cables to connect the computer and PLC.
While the computer and a CJ2/CP-series PLC are connected via a USB cable, the computer cannot go on standby.
- (4) The following restrictions apply when CX-One is used with Microsoft Windows Vista/7.
- 1) Some Help files cannot be accessed.
The Help files can be accessed if the Help program distributed by Microsoft for Windows Vista (WinHlp32.exe) is installed. Refer to the Microsoft homepage listed below or contact Microsoft for details on installing the file. (The download page is automatically displayed if the Help files are opened while the user is connected to the Internet.)
<http://support.microsoft.com/kb/917607/en-us>
 - 2) The following restrictions apply to some application operations.

Application	Restriction
CX-Designer/ NV-Designer	If a new Windows Vista font (e.g., Meiryo) is used in a project, the font size on labels may be bigger and protrude from the components if the project is transferred from CX-Designer running on a Windows XP or earlier OS to the NS/NSJ.
CX-Programmer/ CX-Integrator/ Network Configurator	Although you can install CPS files, EDS files, Expansion Modules, and Interface Modules, the virtual store function of Windows Vista or Windows 7 imposes the following restrictions on the use of the software after installation. These restrictions will not exist if application data is installed using Run as Administrator. <ul style="list-style-type: none"> • If another user logs in, the applications data will need to be installed again. • The CPS files will not be automatically updated.
CX-Server	Restrictions are imposed on the following functions. <ul style="list-style-type: none"> • The driver cannot be changed from the default setting if Controller Link is set as the network type in the Change PLC dialog box. • Online connections will not be possible through Controller Link Boards or SYSMAC LINK Boards. • Online connections using FinsGateway as the network type will not be possible from the CX-Programmer or CX-Integrator. • Communications will not be possible though a CS1 Board and PCI bus.

Available Device Types

CX-Programmer supports the following PLC (Programmable Logic Controller) types.

Series	CPU Unit Type
CS	CS1H-CPU67/66/65/64/63(-V1) CS1G-CPU45/44/43/42(-V1) CS1G-CPU45H/44H/43H/42H CS1H-CPU67H/66H/65H/64H/63H CS1D-CPU67H/65H CS1D-CPU67S/65S/44S/42S
CJ	CJ2H-CPU68/67/66/65/64/68-EIP/67-EIP/66-EIP/65-EIP/64-EIP CJ2M-CPU11/12/13/14/15/31/32/33/34/35 CJ1G-CPU45/44 CJ1M-CPU23/22/21/13/12/11 CJ1G-CPU45H/44H/43H/42H CJ1G-CPU45P/44P/43P/42P CJ1H-CPU67H/66H/65H CJ1H-CPU67H-R/66H-R/65H-R/64H-R
C1000H	C1000H-CPU01(-V1)
C2000H	C2000H-CPU01(-V1)(Simplex system only)
C200H	C200H-CPU01/02/03/11/21/22/23/31
C200HX C200HG C200HE	C200HX-CPU34/44/54/64 C200HG-CPU33/43/53/63 C200HE-CPU11/32/42
C200HX-Z C200HG-Z C200HE-Z	C200HX-CPU34-Z/CPU44-Z/CPU54-Z/CPU64-Z/CPU65-Z/CPU85-Z C200HG-CPU33-Z/CPU43-Z/CPU53-Z/CPU63-Z C200HE-CPU11-Z/CPU32-Z/CPU42-Z
C200HS	C200HS-CPU01/03/21/23/31/33
CP (*1)	CP1H-XA40DR-A/XA-40DT-D/XA40DT1-D CP1H-X40DR-A/X-40DT-D/X40DT1-D CP1H-Y20DT-D CP1L-M60D□-□/M40D□-□/M30D□-□ CP1L-L20D□-□/L14D□-□/L10D□-□ CP1L-EM□□□□-□ CP1L-EL□□□□-□ CP1E-E□□(S)D□-A CP1E-N□□(S□)D□-□
CPM2□ (*1)	CPM2A-20CD/30CD/40CD/60CD CPM2C-10CD/10C1D/20CD/20C1D/32CD
CPM2□-S□ (*1)	CPM2C-S100C/110C CPM2C-S110C-DRT
CPM1/CPM1A (*1)	CPM1(A)-10CDR/20CDR/30CDR/40CDR (-V1) CPM1A-10CDT/20CDT/30CDT/40CDT (-V1) CPM1A-10CDT1/20CDT1/30CDT1/40CDT1 (-V1)
CQM1H	CQM1H-CPU11/21/51/61
CQM1	CQM1-CPU11/21/41/42/43/44/45
CV1000 (*2)	CV1000-CPU01 (-V1)
CV2000 (*2)	CV2000-CPU01 (-V1)
CV500 (*2)	CV500-CPU01 (-V1)
CVM1	CVM1-CPU01/11 (-V1) (-V2)/ CPU21-V2
NSJ	G5D(Common to NSJ5-TQ0□-G5D, NSJ5-SQ0□-G5D, NSJ8-TV0□-G5D, NSJ10-TV0□-G5D, NSJ12-TS0□-G5D) M3D(Common to NSJ5-TQ0□- M3D, NSJ5-SQ0□- M3D, NSJ8-TV0□- M3D)

Series	CPU Unit Type
FQM1 Series Flexible Motion Controller(*5)	FQM1-CM001/MMA21 / MMP21
IDSC	IDSC-C1DR-A/C1DT-A
SRM1 (*1)	SRM1-C01/C02 (-V1) (-V2)
SYSMAC Board, or SYSMAC CS1 Board (Internal connection of a PC with the SYSMAC board that is built-in the PC where CX-Programmer is installed)	C200PC-ISA01 (C200HG-CPU43 *3) C200PC-ISA02-DRM (C200HG-CPU43 *3) C200PC-ISA02-SRM (C200HG-CPU43 *3) C200PC-ISA03 (C200HG-CPU43 *3) C200PC-ISA03-DRM (C200HG-CPU43 *3) C200PC-ISA03-SRM (C200HG-CPU43 *3) C200PC-ISA13-DRM (C200HX-CPU64 *3) C200PC-ISA13-SRM (C200HX-CPU64 *3) CS1PC-PCI01-DRM (CS1G-CPU45 *4) CS1PC-PCI01H-DRM (CS1G-CPU45H *4)

*1: For WS02-CXPC2-V□ (one license (limited to micro PLCs), only these PLC types are available.

*2: CX-Programmer does not support SFC.

*3: To connect with SYSMAC Board, specify the PLC types in parentheses. Only when selecting these PLC types, you can select "SYSMAC Board" as a network type.

*4: To connect with SYSMAC CS1 Board, specify PLC types in parentheses. Only when selecting these PLC types, you can select "CS1 Board" as a network type.

*5: Insert one FQM1-CM001 and multiple FQM1-MMA21/MMP21 as PLCs into the same project.

Chapter 1
Installation to Startup

CX-Programmer



1. Installation procedure of CX-Programmer

1-1. Installing CX-Programmer

CX-Programmer is included in CX-One FA Integrated Tool Package.

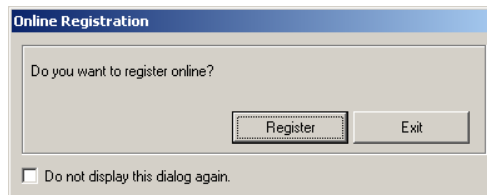
For details on procedures for installing the CX-Programmer from the CX-One, refer to the CX-One Setup Manual (W463-E1) provided with CX-One.

Before installation of CX-One, you must:

- Terminate all Windows programs.
- Uninstall older version of CX-Programmer and peripheral tools (such as CX-Protocol) if they are already installed.

1-2. Online Registration

If you have Internet environment for the installed PC, you can perform online user registration. After installation is completed, [Online Registration] dialog box is displayed.



If you click [Register] button, your Web browser is started to connect to “Omron’s CX-One Web site”.(*1) (*2)

*1: If you click [Exit] button to cancel online registration, [Online Registration] dialog box is displayed every time CX-Programmer is started.

*2: If you do not have Internet environment, or you do not want to register online, fill and send the user registration card that comes with the product.

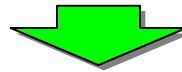
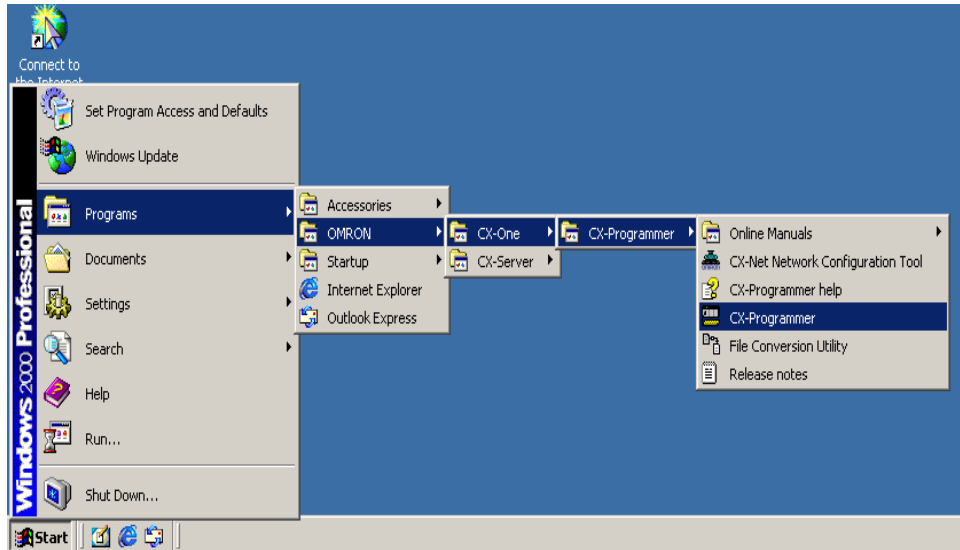
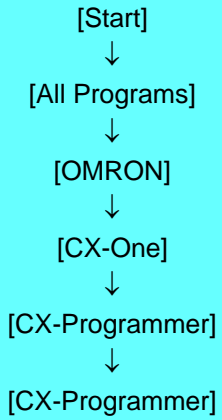
MEMO

Use to record license No. etc.

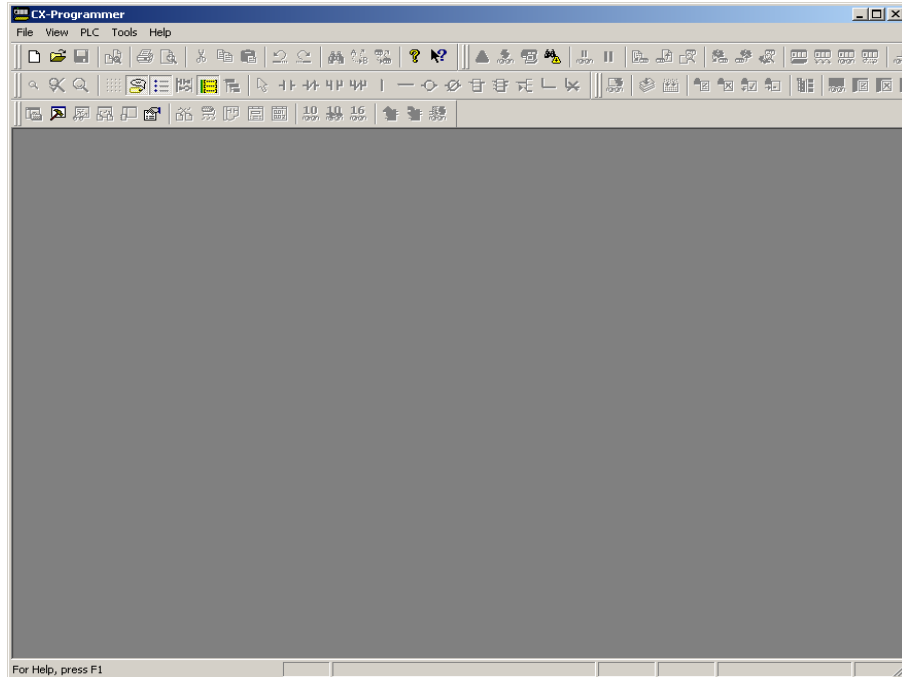


2. Startup of CX-Programmer

Windows task bar



The initial screen when starting up CX-Programmer is displayed.

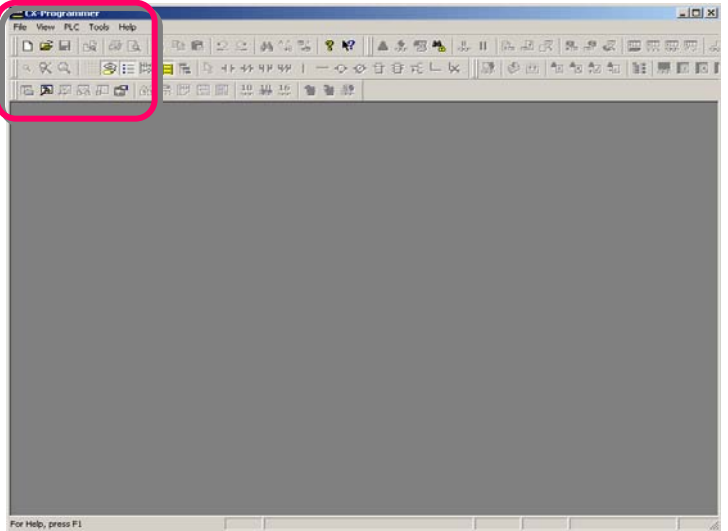
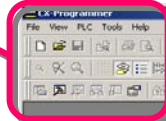
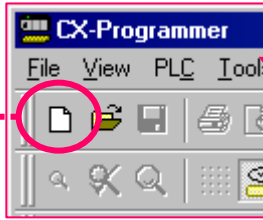




3. New Project Opening and Device Type Settings

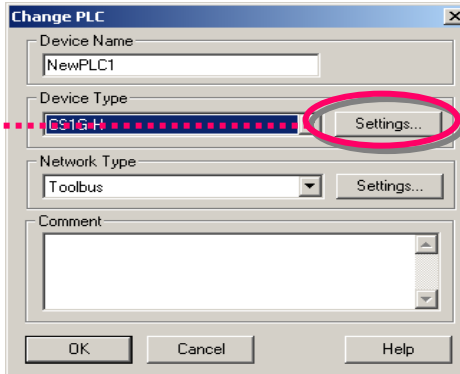
Click the toolbar button [New] in CX-Programmer.

Click

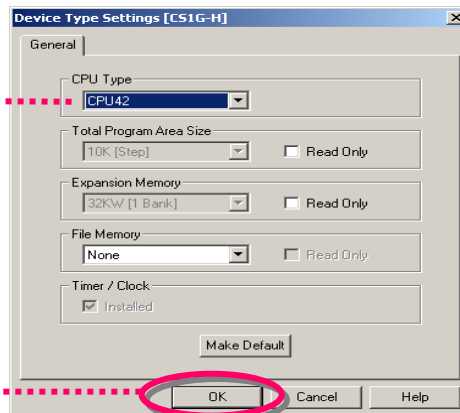
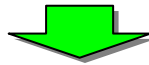


Click the left mouse button.

Settings...



Click the left mouse button on the "Settings" button to show the [Device Type Settings] dialog.



Click the left mouse button on [CPU42] and select a CPU type.



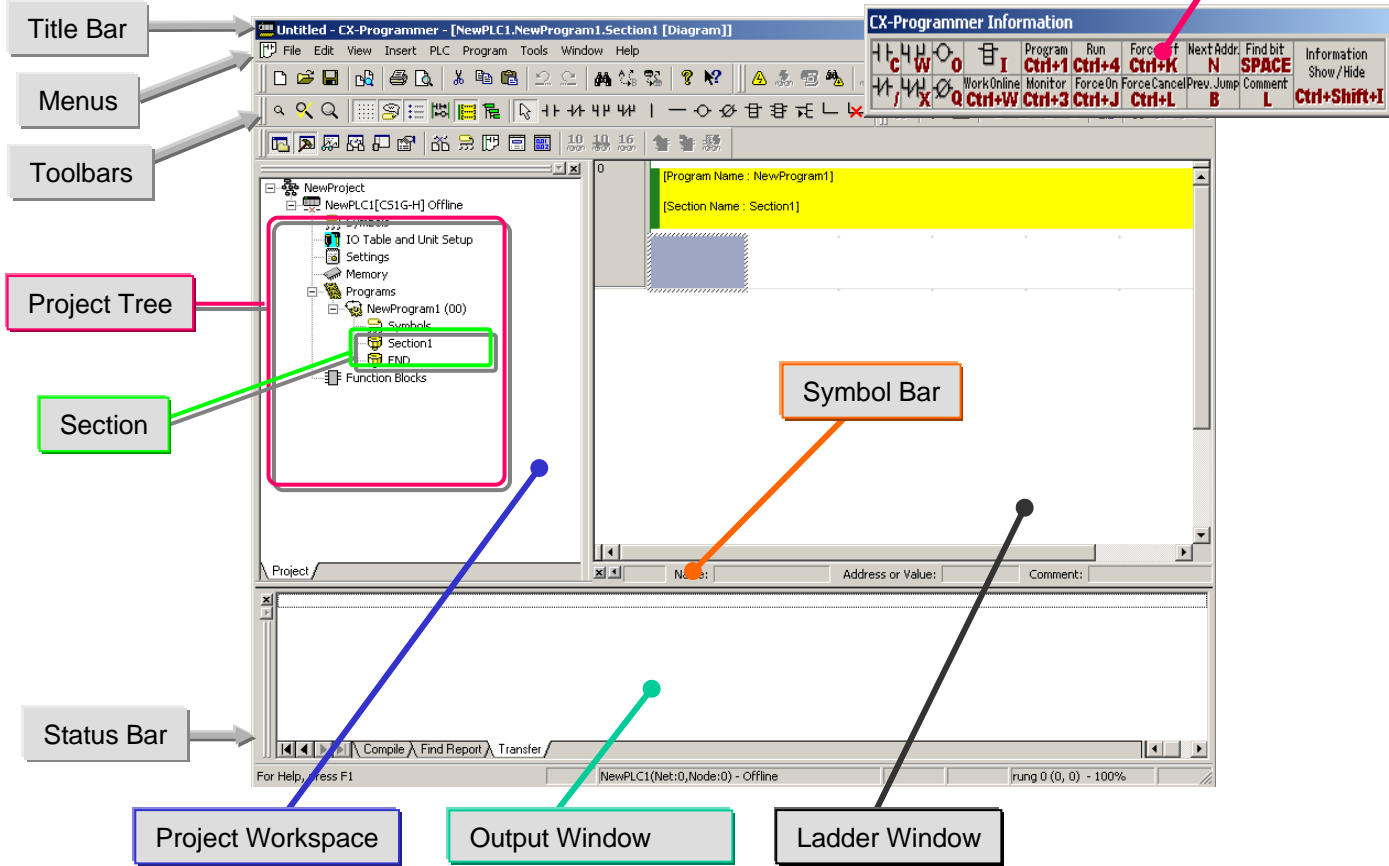
OK

Click [OK] to decide the selected CPU type.

4. Main Window

Each function of the main window is explained here.

Information Window



Name	Contents/Function
Title Bar	Shows the file name of saved data created in CX-Programmer.
Menus	Enable you to select menu items.
Toolbars	Enable you to select functions by clicking icons. Select [View] -> [Toolbars], and you can select toolbars to be displayed. Dragging toolbars enables you to change the display positions by the group.
Section	Enables you to divide one program into a given number of blocks. Each can be created and displayed.
Project Workspace Project Tree	Controls programs and data. Enables you to copy data by the element by executing Drag and Drop between different projects or within a project.
Ladder Window	A screen for creating and editing a ladder program.
Output Window	<ul style="list-style-type: none"> ▪ Shows error information in compiling (error check). ▪ Shows the results of searching for contacts/coils in the list form. ▪ Shows error details when errors occurred while loading a project file.
Status Bar	Shows information such as a PLC name, online/offline, location of an active cell.
Information Window	Displays a small window to show the basic shortcut keys used in CX-Programmer. Select [View] -> [Information Window] to show or hide the Information window.
Symbol Bar	Displays the name, address or value, and comment of the symbol presently selected by the cursor.

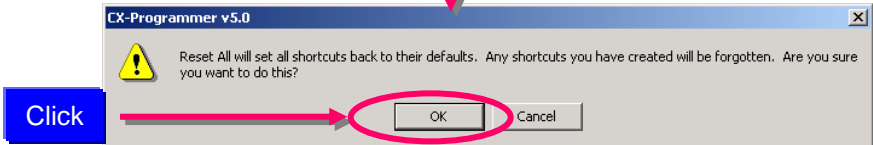
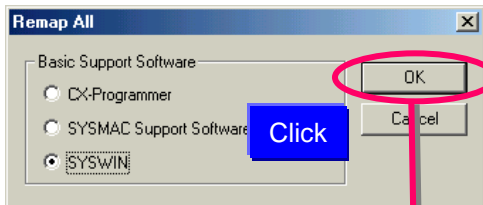
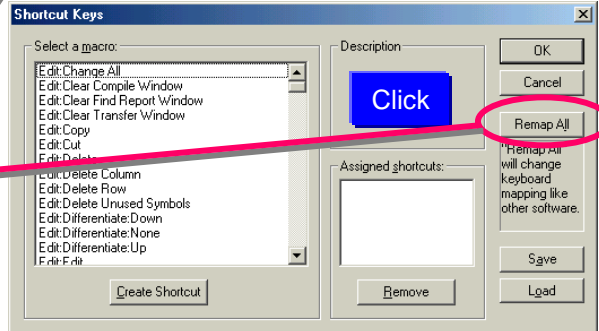
4-1. Compatible SYSWIN Key Allocation

The keyboard mapping function allows the function keys to operate like SYSWIN.

Select the [Tools] -> [Keyboard Mapping...] menu.



Function keys will be available for entering ladder programs.

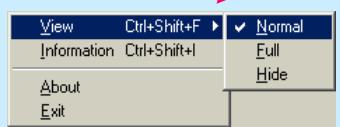


After the above operations, the key allocations will be changed and become compatible with SYSWIN.

When SYSWIN key allocation is selected, a key operation guide will be displayed at the bottom of the display.



Click the icon shown in the task bar on the right-bottom of the display.



Display in Normal View

OMRON	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11	F12
	Help	- -	- / -	--		- ()	- (/)	Inst	TIM	CNT	Workspace	Ins Rung

When **Shift** is pressed

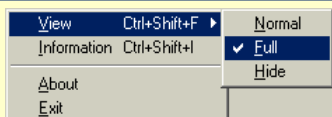
OMRON	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11	F12
Shift	ContextHlp	OpenProj	SaveProj :	Print	SelectNet	Ins Row	Del Row	ProgCheck	Connect		AddRefTool	NextDocked

When **Ctrl** is pressed

OMRON	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11	F12
Ctrl	Help		Set/Reset		BlockEdit		RungEdit	SL Edit	AdtSymEdit	Forcus	Monitoring	Watch

When **Alt** is pressed

OMRON	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11	F12
Alt		Force Set	ForceReset	Close	Canc Force		CancAllFrc	Annotation	SymbolCmt	MonitorHEX		



Display in Full View

OMRON	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11	F12
	Help	- -	- / -	--		- ()	- (/)	Inst	TIM	CNT	Workspace	Ins Rung
Shift	ContextHlp	OpenProj	SaveProj	Print	SelectNet	Ins Row	Del Row	ProgCheck	Connect		AddRefTool	NextDocked
Ctrl	Help		Set/Reset		BlockEdit		RungEdit	SL Edit	AdtSymEdit	Forcus	Monitoring	Watch
Alt		Force Set	ForceReset	Close	Canc Force		CancAllFrc	Annotation	SymbolCmt	MonitorHEX		

4-2. Section

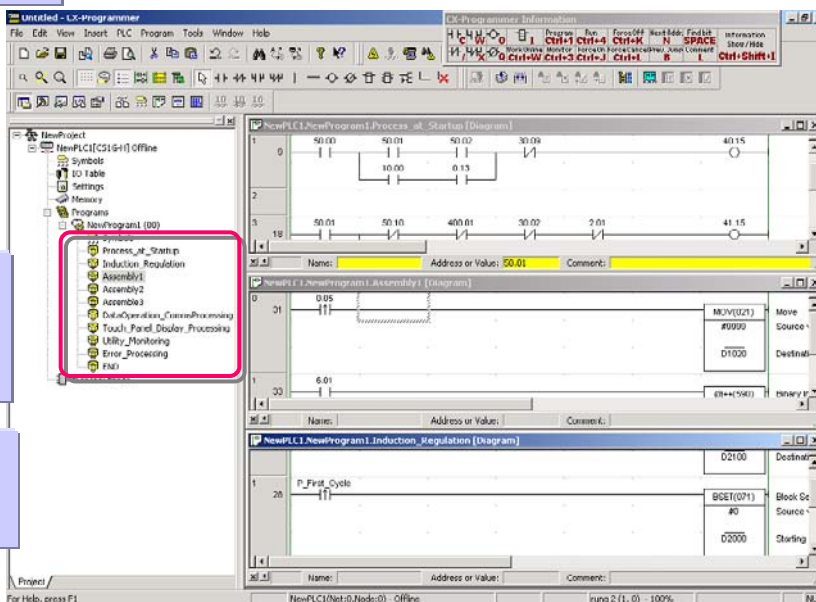
Section is a function to create/display a "block" of a program divided per function. It improves not only the visibility of a program but also the development productivity by reusing components if the program consists of similar controls, because copy and paste on the program tree are available. Moreover, program upload by section is possible and it enables you to do online operation smoothly.

Example

Giving names indicating the contents of processing or controls is possible.

Changing the order of sections and copy & paste are possible by drag & drop with a mouse.

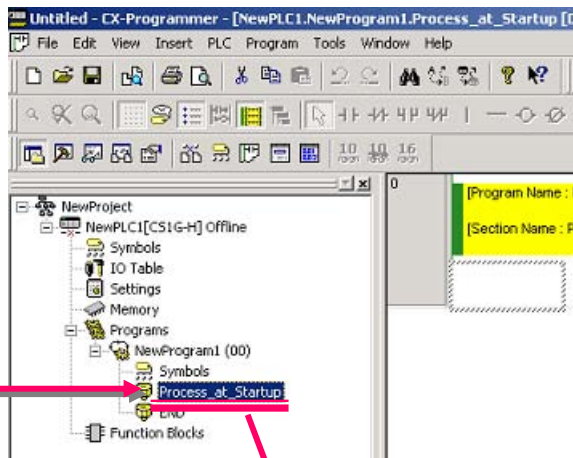
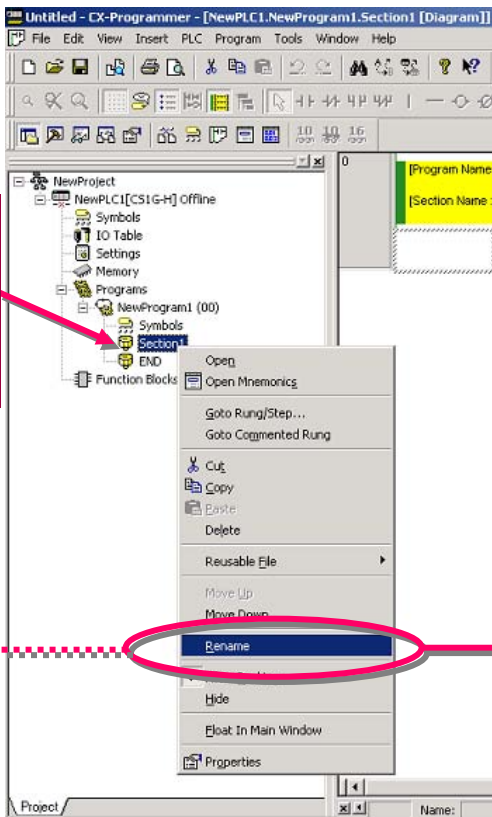
There is no limit on the number of sections per program.



Changing a section name

Click the right button of the mouse on the section whose name is to be changed.

Select [Rename].

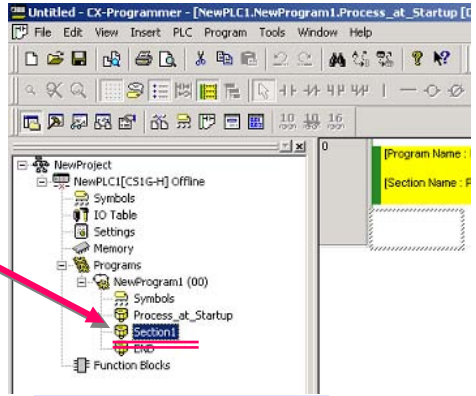
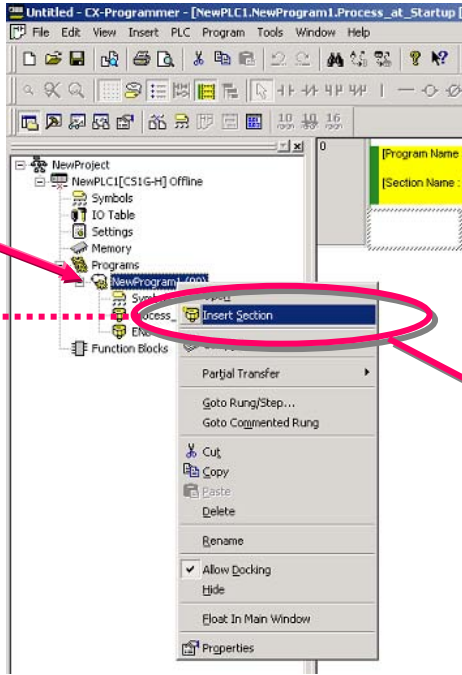


Enter a given name.

Addition of a section

Click the right mouse button on [NewProgram1].

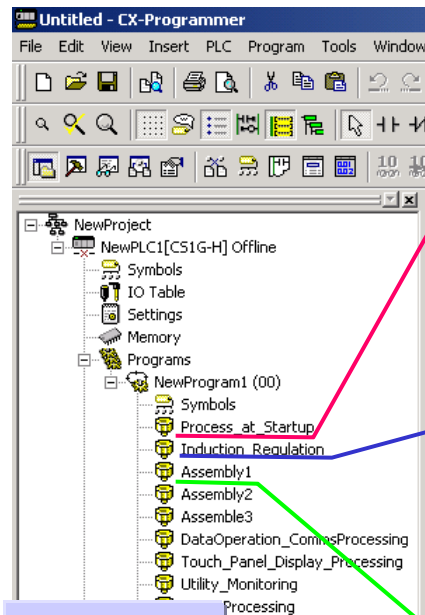
Select [Insert Section].



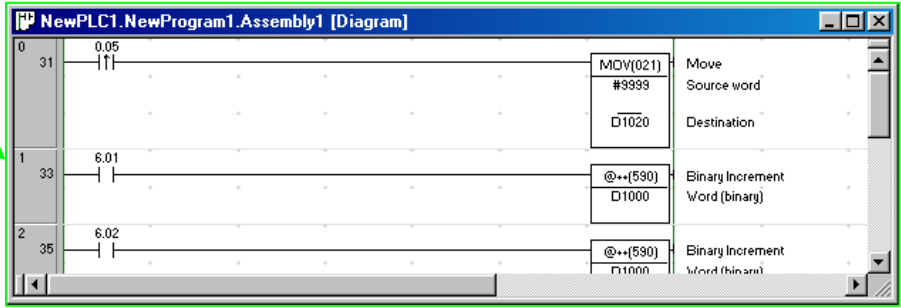
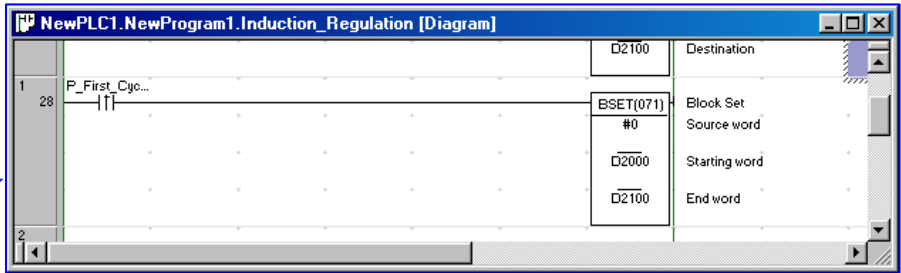
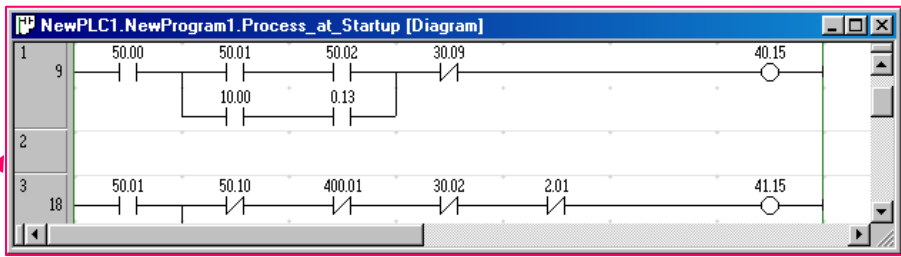
Perform the same operation as the previous page to name the inserted section.

It is possible to go to each section (a ladder block) from a section list.

As checking the global image (control flow) of a program on the section list, you can go to a specified section.

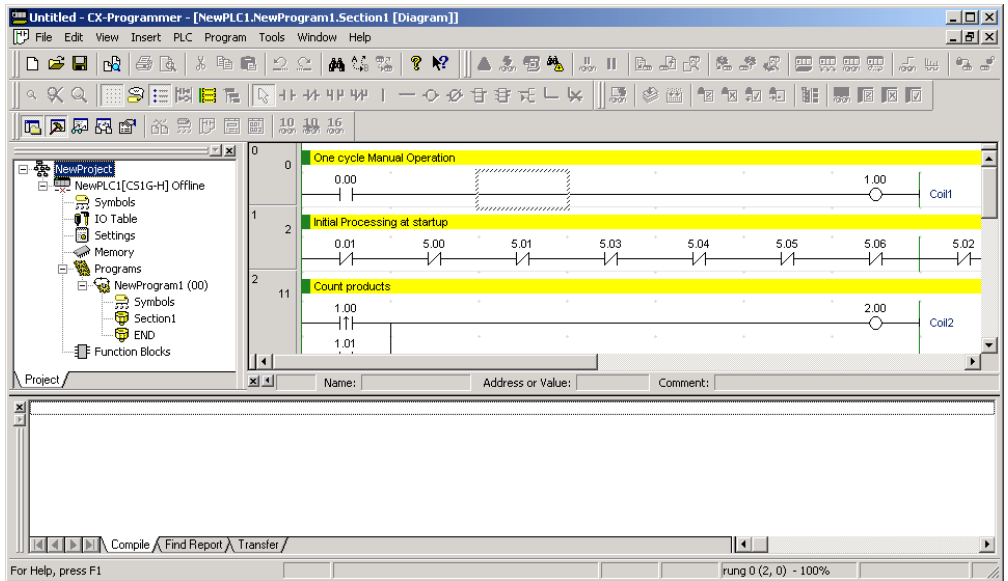


Double-click a section that you want to check its ladder.



4-3. Deletion and Display of Unnecessary Windows

Normal screen

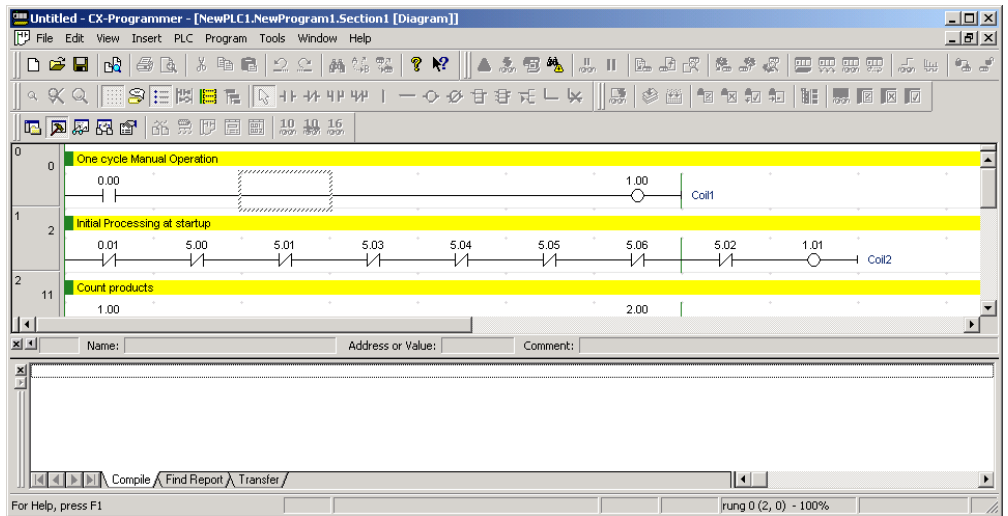


To delete Project Workspace,

Press from a keyboard

Alt + 1

Press [Alt]+[1] to show Project Workspace again.

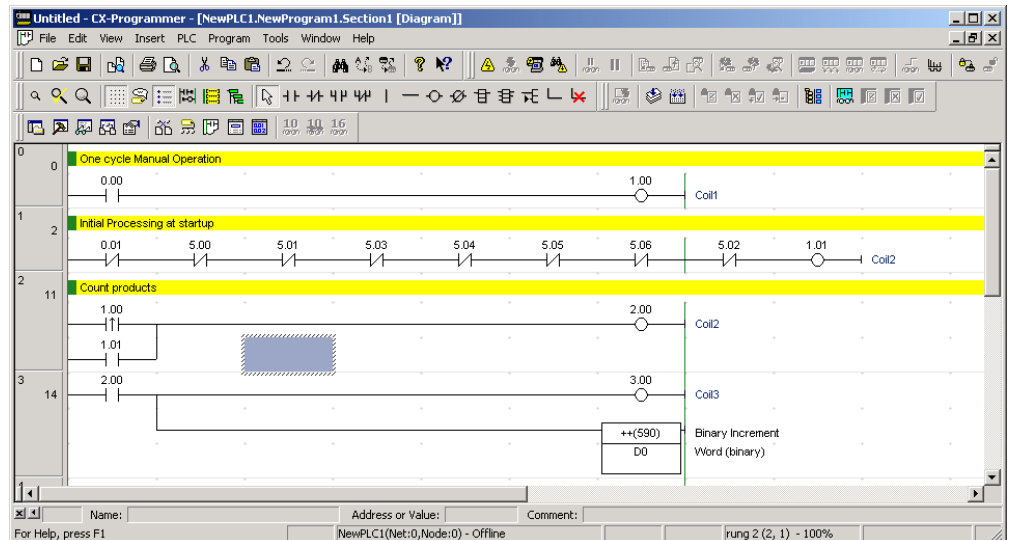


To delete Output Window,

Press from a keyboard [ESC] or

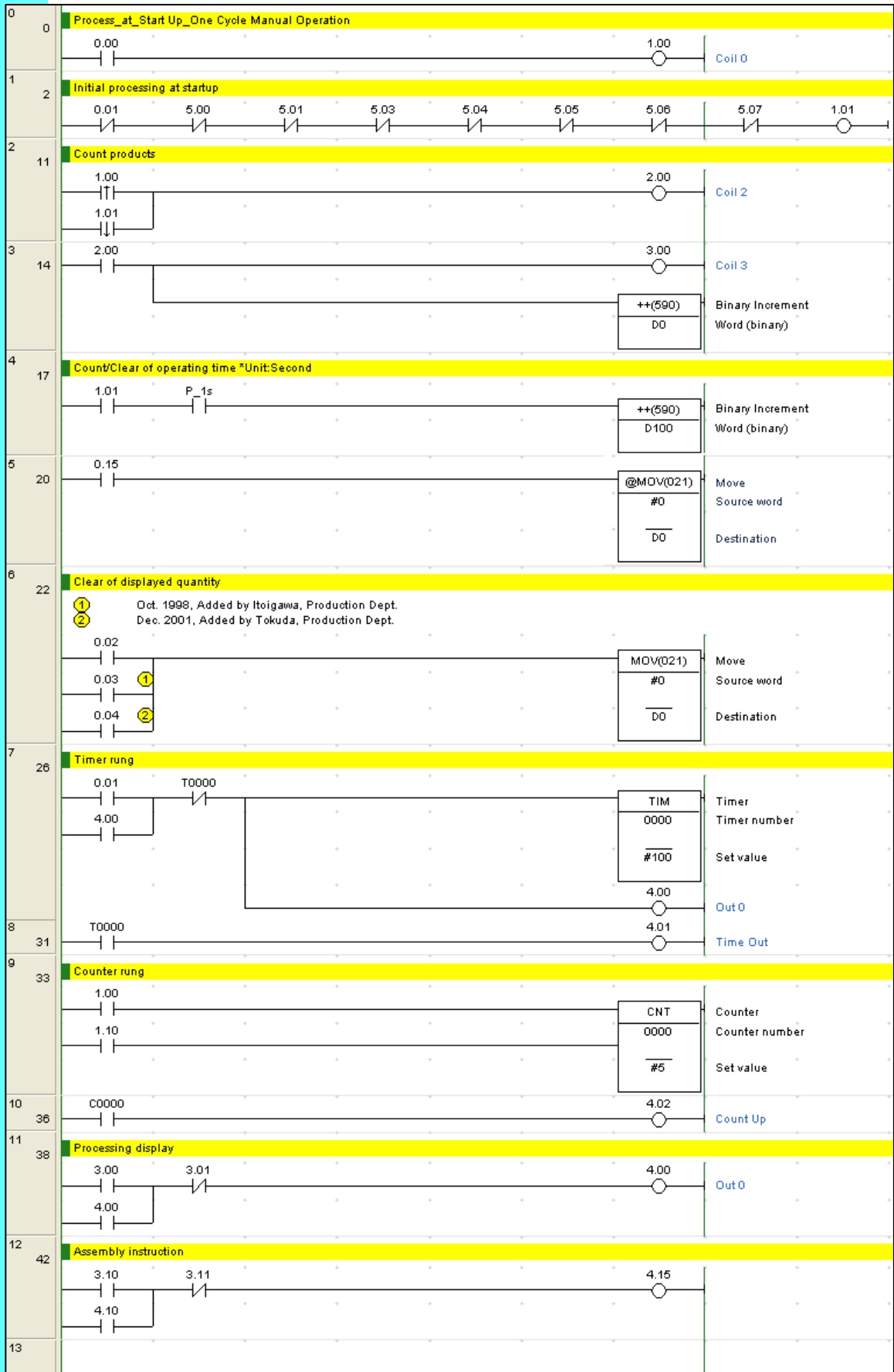
Alt + 2

Press [Alt]+[2] to show Output Window again.



5. Program Creation

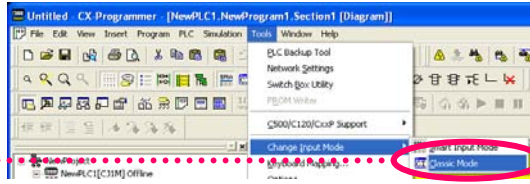
Coding of a simple program is explained here.



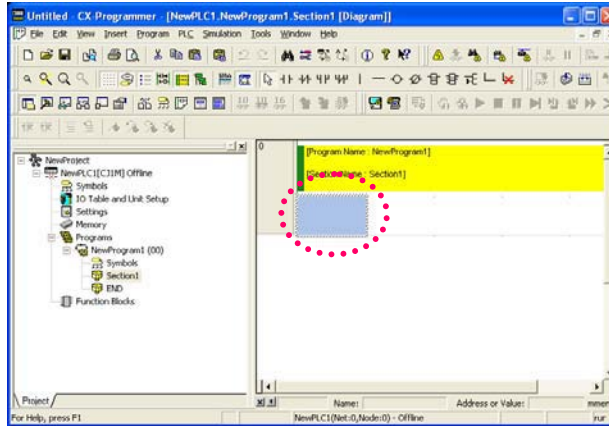


The following description uses the [CX-Programmer Keyboard mapping] – [Classic Mode].

Select [Tools]
-> [Change Input Mode]
-> [Classic Mode]
from the menu.



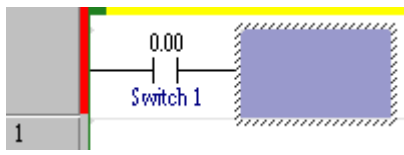
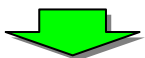
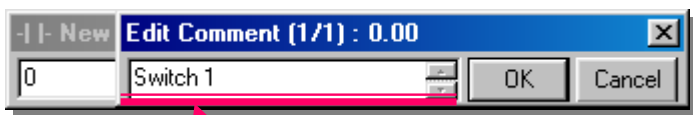
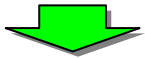
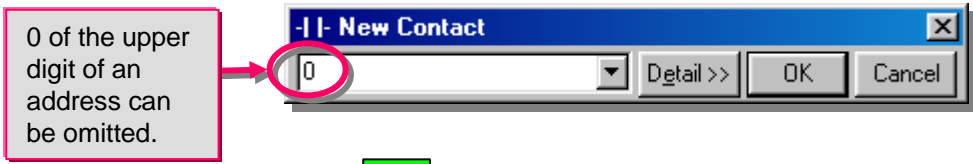
After checking the cursor position at the upper left of Ladder Window, start programming.



5-1. Entry of Normally Open Contact

C
0
ENT
Switch 1
ENT

..... Press [C] from a keyboard to open the [New Contact] dialog.



Deletion of instructions

- Move the cursor to the instruction and then press the DEL key.
- Move the cursor to the right cell of the instruction and press the BS key.

0 of the upper digit of an address is omitted when shown.
[,] (period) is displayed between a channel number and a relay number.

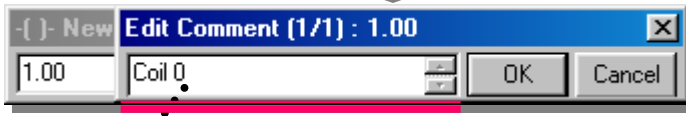
5-2. Entry of Coil

O Press [O] from a keyboard to open the [New Coil] dialog.



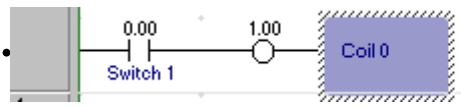
100 Press [100] from a keyboard to enter the address.

ENT Press [ENT] from a keyboard to confirm the address.



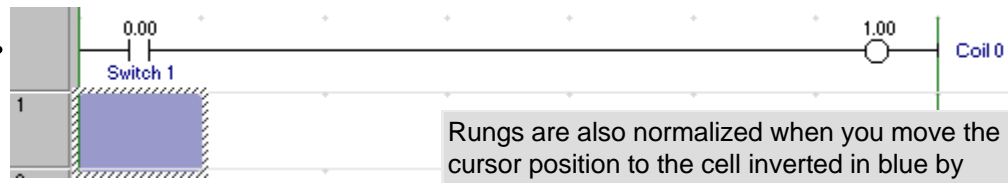
Coil 0 Press [Coil 0] from a keyboard to enter the comment.

ENT Press [ENT] from a keyboard to confirm the comment.



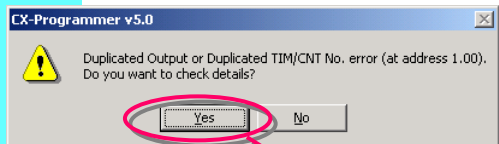
Press [R] to normalize a rung.

R Press [R] from a keyboard to normalize the rung.



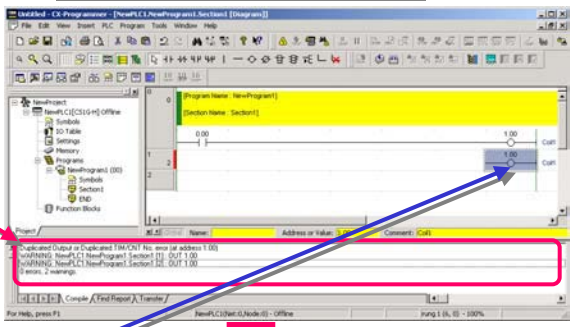
Rungs are also normalized when you move the cursor position to the cell inverted in blue by pressing the arrow keys from a keyboard or using a mouse.

Useful Function: Automatic check of duplicated coils
If a duplicated coil is entered during program creation, the following message is displayed and you can notice that the coil is duplicated right away.



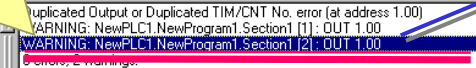
Press the [ESC] key to close the open Output Window.

Output Window automatically opens.



Double-click by using a mouse (or press F4). The cursor moves to the place of the applicable coil on Ladder Window.

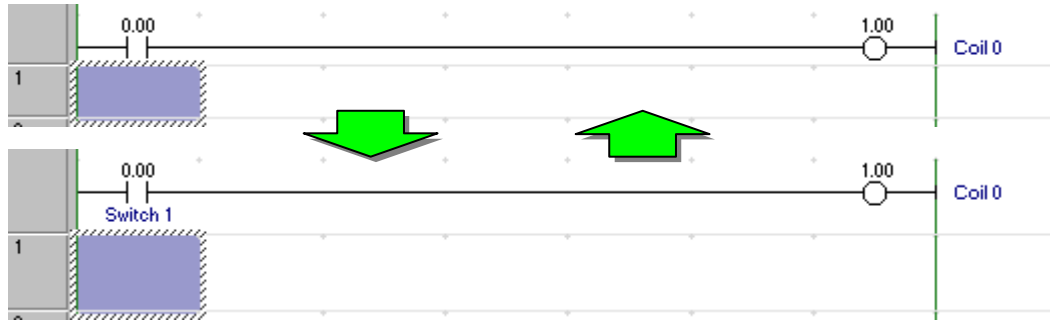
Double-click



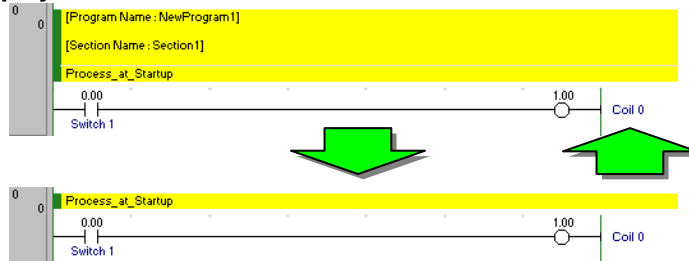


[Reference]

1. Press [Alt]+[Y]. You can switch showing/hiding of Symbol Comment.

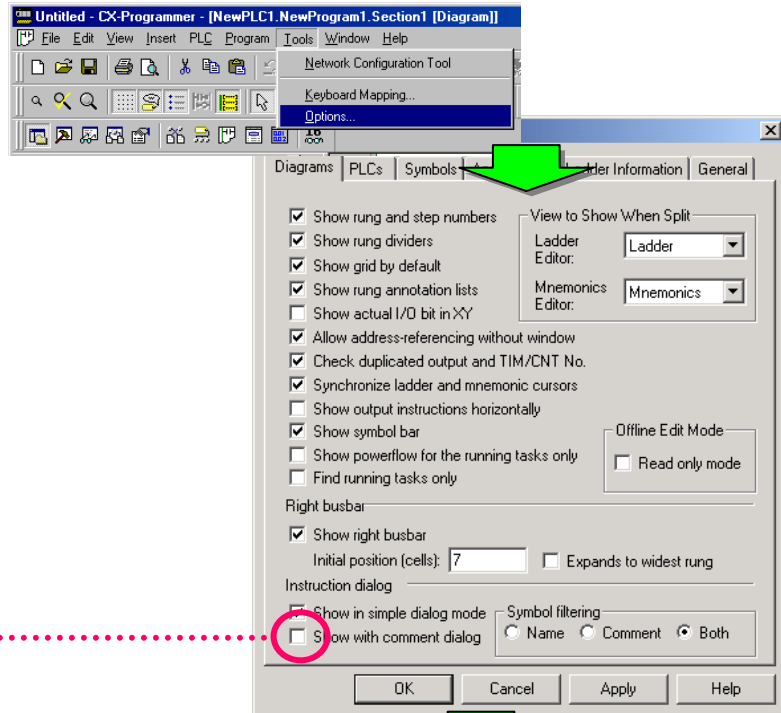


2. Click the toolbar button [Show Program/Section Comments] to switch the display of the comments shown in the head row.



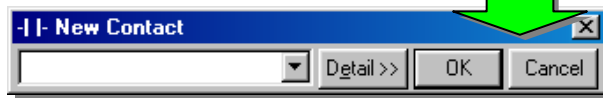
3. Select [Tools] | [Options] from the CX-Programmer menu. You can set hiding of the comment entry dialog.

[Tools] -> [Options]



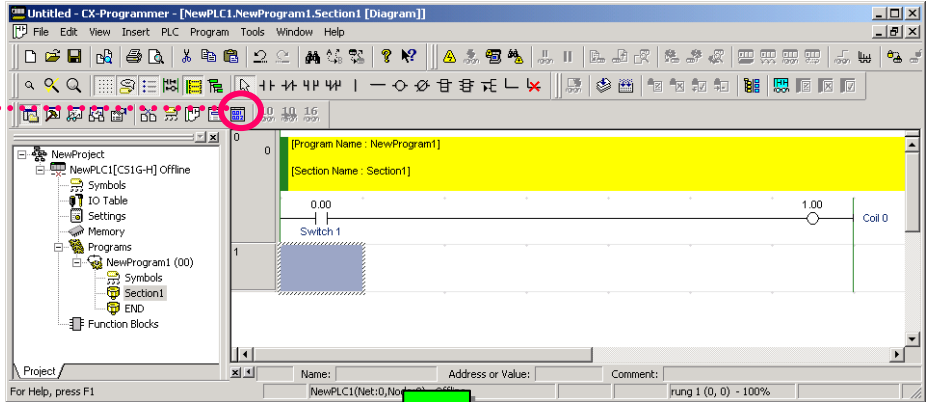
Click the check box to remove the check mark.

The comment entry dialog is not displayed anymore.



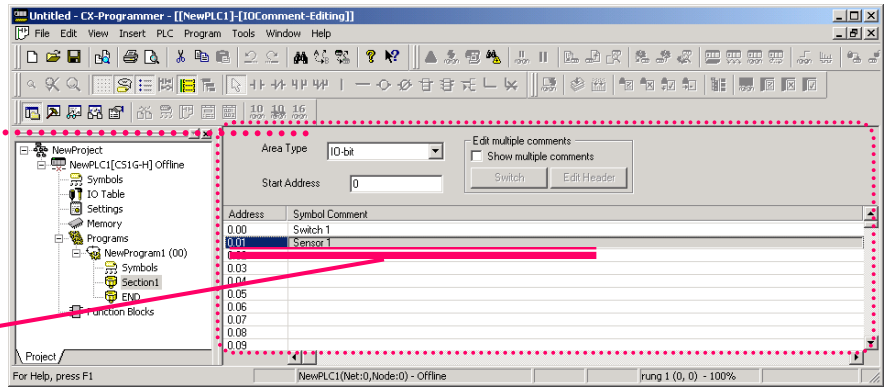
5-3. Edit of Symbol Comment

Click



Ladder Window is switched to the Symbol Comment Editing window.

Double-click the left mouse button on a bit number that you want to enter a symbol comment, and you will be able to enter a symbol comment.

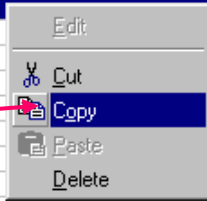


Copy&Paste and deletion of one or more comments are possible by the cell.

Drag the mouse with the right mouse button pressed to invert the source bits of copy in blue.

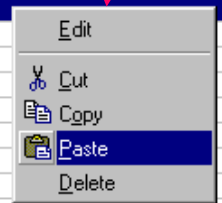
Example of copying & pasting comments of two bits

Address	Symbol Comment
0.00	Switch 1
0.01	Sensor 1
0.02	
0.03	
0.04	
0.05	
0.06	
0.07	
0.08	
...	



Click the right mouse button on the bit number of the copy destination, and select [Paste].

Address	Symbol Comment
0.00	Switch 1
0.01	Sensor 1
0.02	
0.03	
0.04	
0.05	
0.06	
0.07	
0.08	
0.09	
0.10	
0.11	



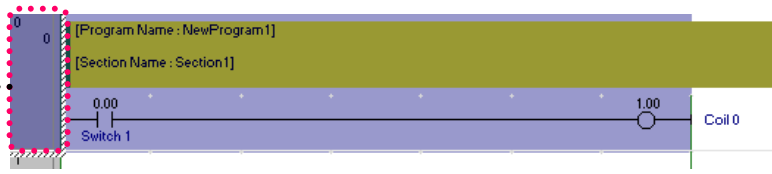
Copy&Paste of symbol comments is possible between Excel and CX-Programmer too.

Address	Symbol Comment
0.00	Switch 1
0.01	Sensor 1
0.02	
0.03	Switch 1
0.04	Sensor 1
0.05	

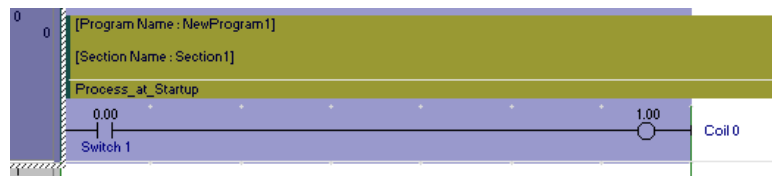
The comments of the selected two bits are copied.

5-4. Entry of Rung Comment

Move the cursor to this position. (The rung is inverted in blue.)



The entry screen shows up.



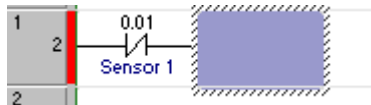
ENT

ENT

[Process_at_Startup]
Enter a rung comment.

5-5. Entry of Normally Closed Contact

Press "/" from a keyboard to show the [New Closed Contact] dialog.



/

1

ENT

Sensor 1

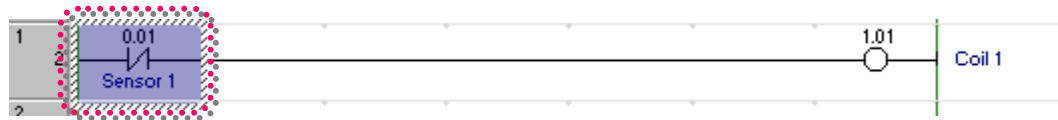
ENT

O 101 ENT Coil 1 ENT R



5-6. Entry of Attached Comments

This function is very useful for keeping change histories at maintenance and notes of debug bits at startup.

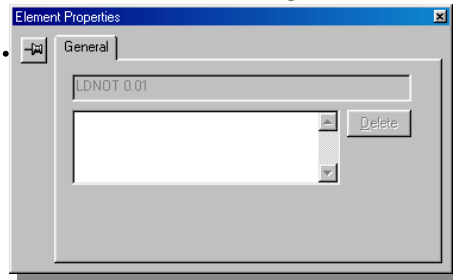


Move the cursor to the contact to which you want to write an annotation.

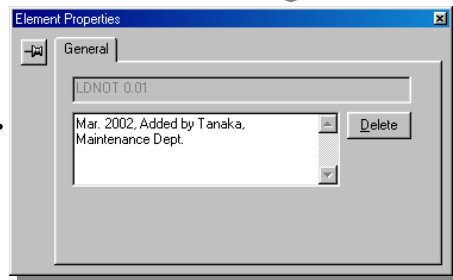
Alt + ENT

Or click the right mouse button.
-> [Properties]

The entry screen shows up.

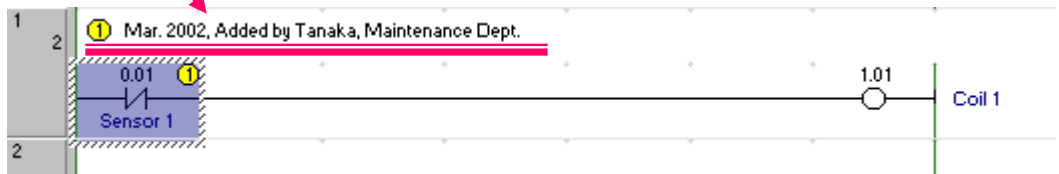


Enter [Mar. 2002 Added by Tanaka, Maintenance Dept.]



Press [Alt] + [A] to switch showing/hiding of attached comments.

ENT



5-7. Entry of Differential Contact...Up

C

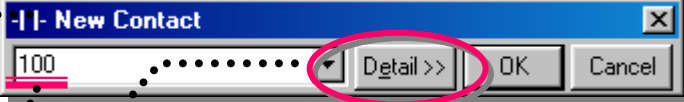
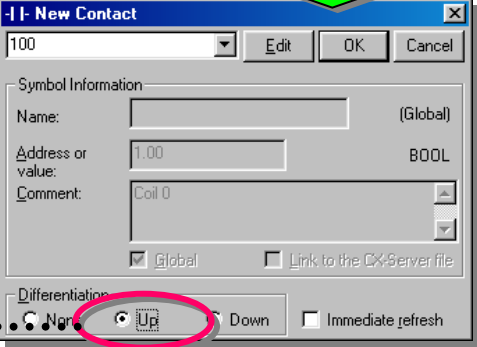
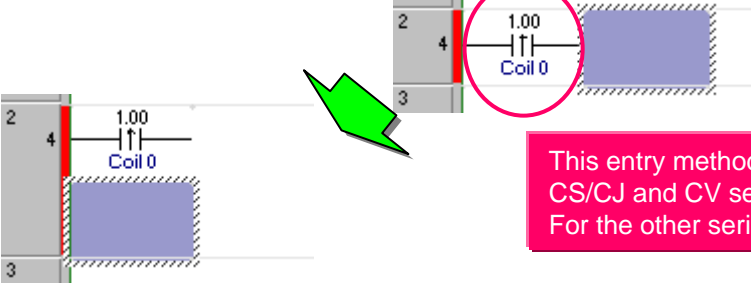
100

Click **Detail >>**

Click **[Up]**.

ENT

ENT

This entry method is available only for CS/CJ and CV series PLCs. For the other series PLCs, use DIFU (13).

5-8. Entry of Differential Contact...Down

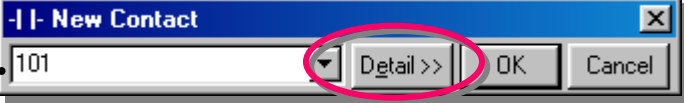
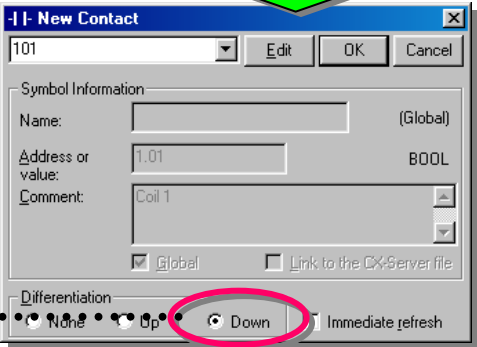
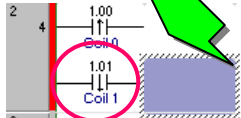
C

101

Click **Detail >>**

Click **[Down]**.

ENT

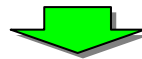
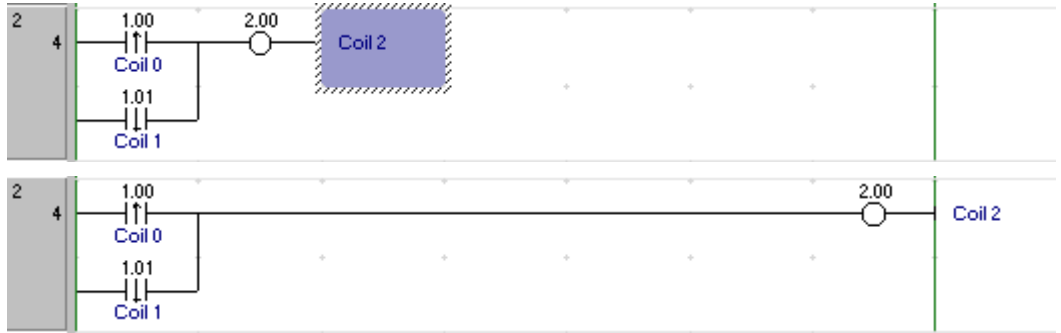
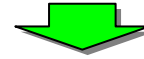
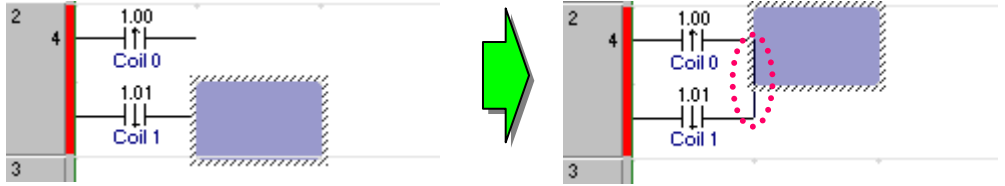




This entry method is available only for CS/CJ and CV series PLCs. For the other series PLCs, use DIFD (14).



5-9. Entry of Vertical...Up

Ctrl + ↑
Or
U



5-10. Entry of Vertical...Down



O 200
ENT Coil 2

ENT R

C 200
ENT ENT

O 300
ENT Coil 3
ENT

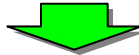
←

Ctrl + ↓
Or
V



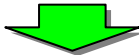
5-11. Entry of Advanced Instructions 1 - Entry of Strings

I Show the [New Instruction] dialog.



Enter an instruction and its operand.

++_ d0 > ENT

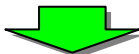


Enter a comment.

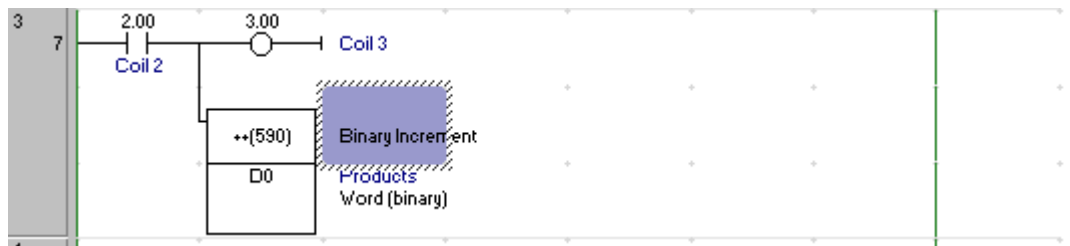
Products > ENT



See the next page for the contents of instructions.



R



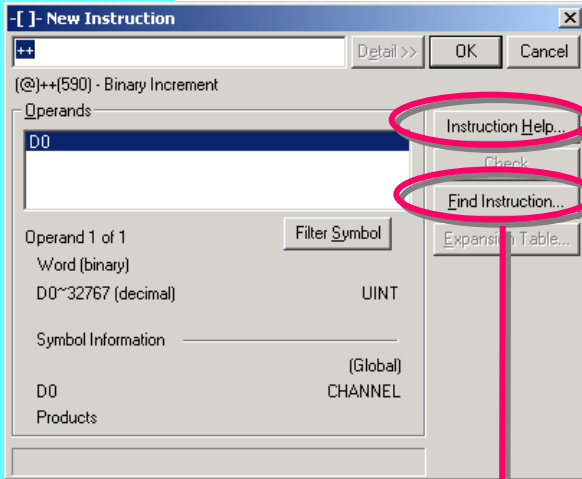
5-12. Entry of Advanced Instructions 1 - Useful Functions

Click **Detail >>**



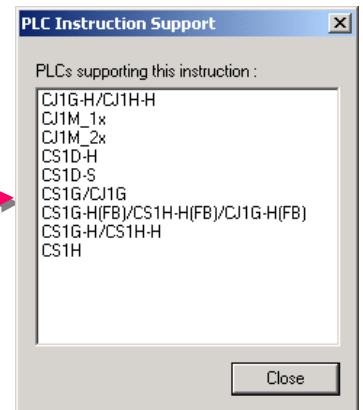
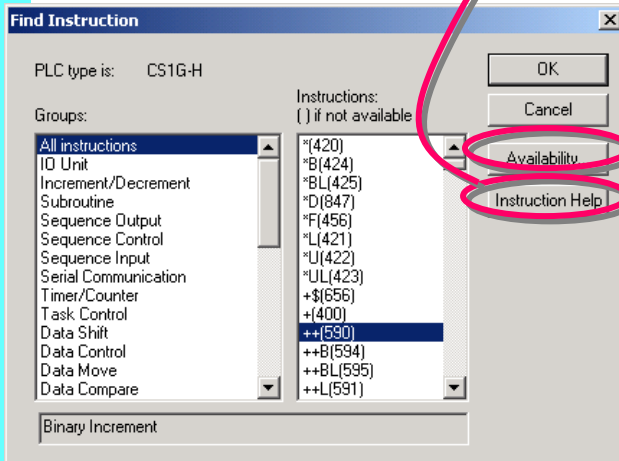
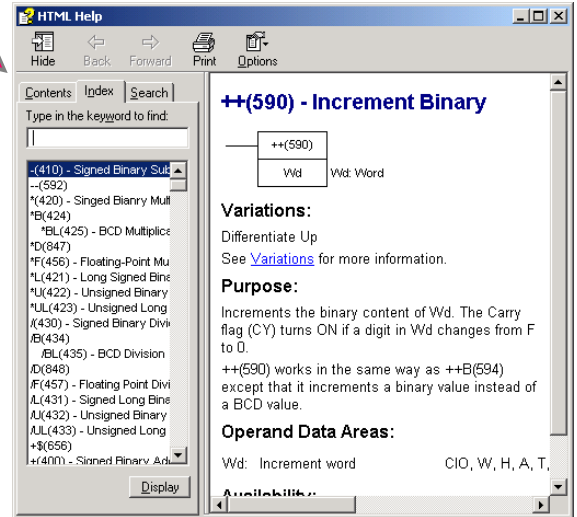
Instruction Help Function

Click **Instruction Help...**
The reference guide screen of the instruction shows up.

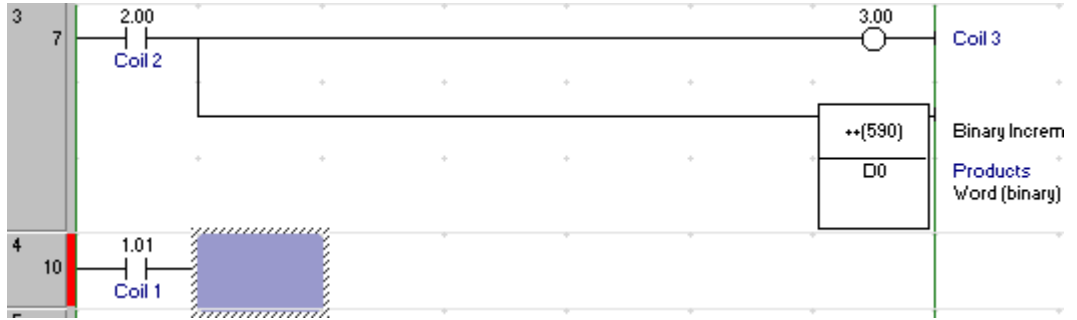


Find Instruction Function

Click **Find Instruction...**
The list of advanced instructions per function shows up.



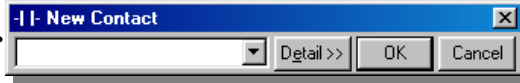
PLCs supporting the applicable instruction are listed.



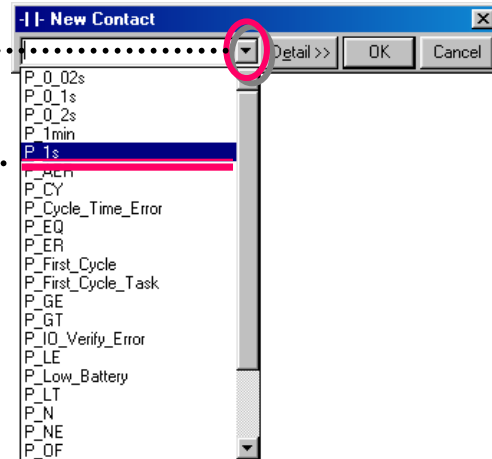
5-13. Entry of Auxiliary Relay - 1.0 Second Clock Pulse Bit

Show the [New Contact] dialog.

C



Click



Select [P_1s] from the pull-down menu.



ENT





Refer to the former pages to execute coding.



5-14. Entry of Advanced Instructions 2 - Entry of Differential Instructions

Differential Instructions...Instructions executed in only one scan when running a program.

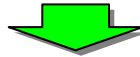
Show the [New Instruction] dialog.



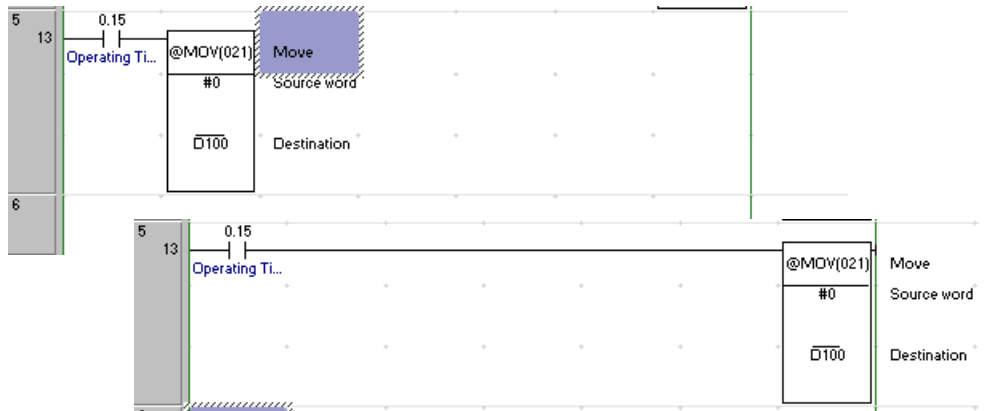
Enter
@MOV #0
D100



Enter a comment if necessary.



Attach @ (at mark) before instructions. It makes the instructions differential.

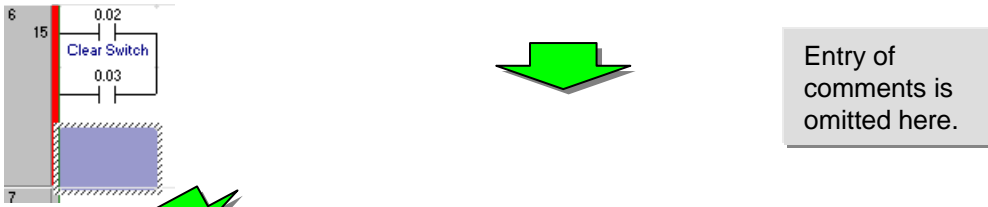




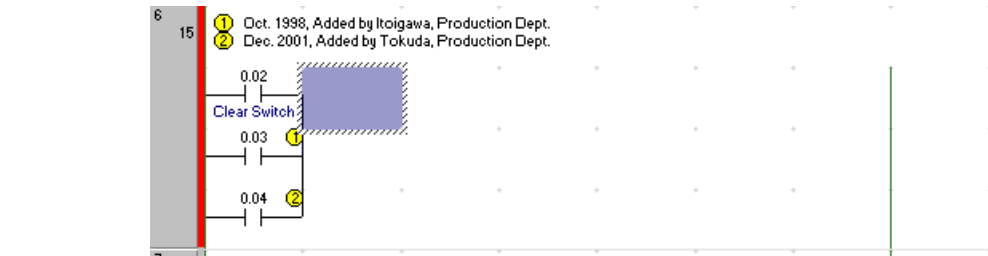
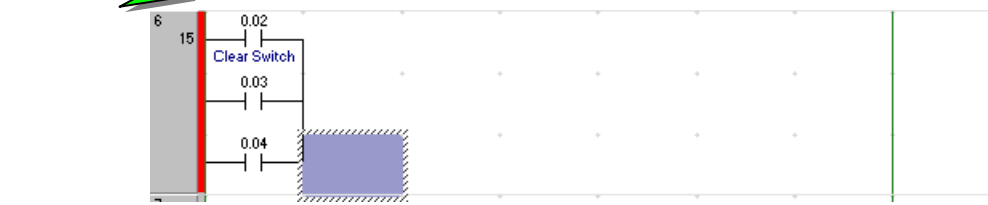
Refer to the former pages to execute coding.



5-15. Entry of OR Rung



Entry of comments is omitted here.



ENT

W 3

ENT ENT



ENT

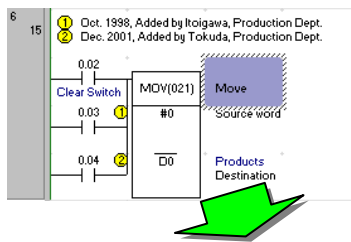
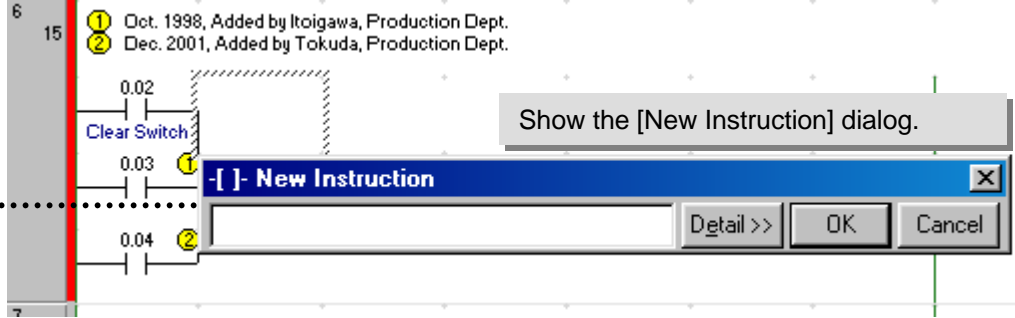
W 4

ENT ENT

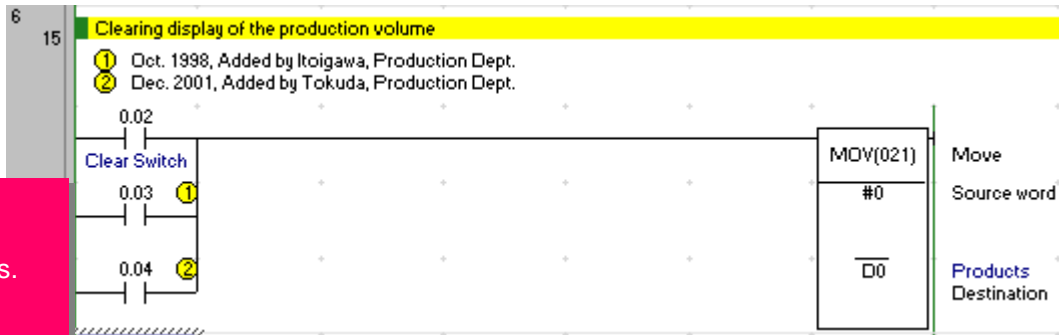


Refer to the section 5-6 to enter annotations.

5-16. Entry of Advanced Instructions 3 - Entry by Fun No.



Refer to the section 5-4 to enter a rung comment.



Note:
 The Fun No. of MOV depends on PLC types.
 CS-series -> 021
 CJ-series -> 021
 CV-series -> 030
 C-series -> 21

Enter #0 D0



ENT

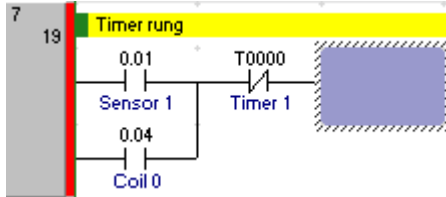
R

Refer to the former pages to enter rungs and comments.

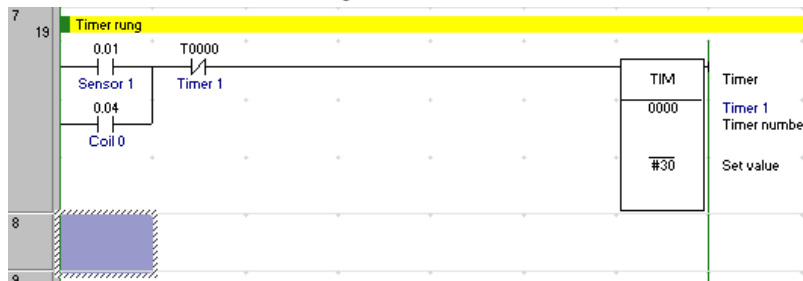
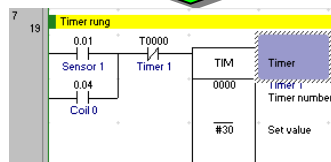


5-17. Entry of Timer Instructions

Entry of a Timer bit



Entry of a Timer instruction



/ TO ENT

*T0: Indicates TIM0.

Enter a comment.

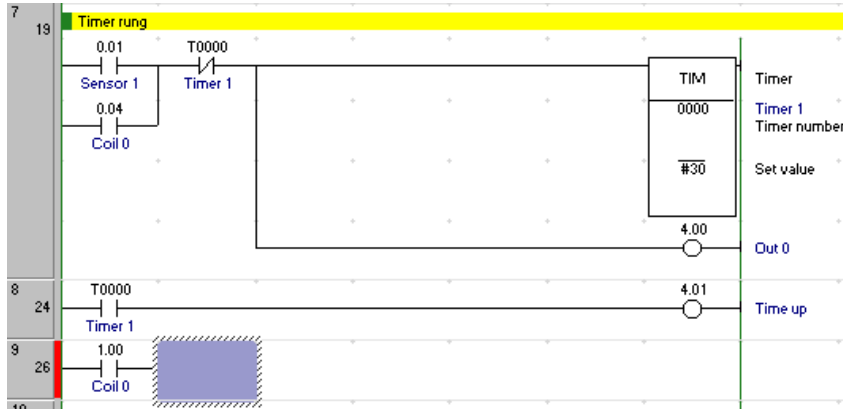
Timer 1 ENT

I TIM_0_#30

ENT

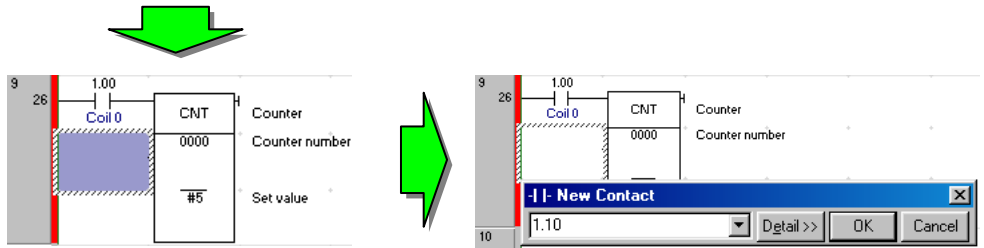
R

Refer to the former pages to execute coding.



5-18. Entry of Counter Instructions

Entry of a Counter instruction



Entry of a Counter bit



CNT_0_#5



ENT

Move the cursor by using arrow keys or a mouse.

Enter a bit for reset.



R



C C0 ENT

ENT

O 402 ENT

ENT



1-25 R



Move the cursor to this position. The rung is inverted as shown right.

5-19. Edit of Rungs ...Copy & Paste

Refer to the former sections to enter a rung.

Ctrl + C
(Copy a rung)



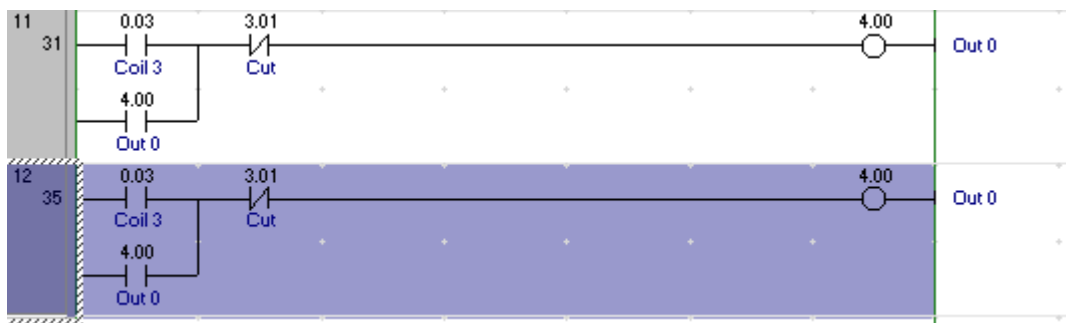
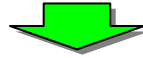
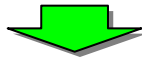
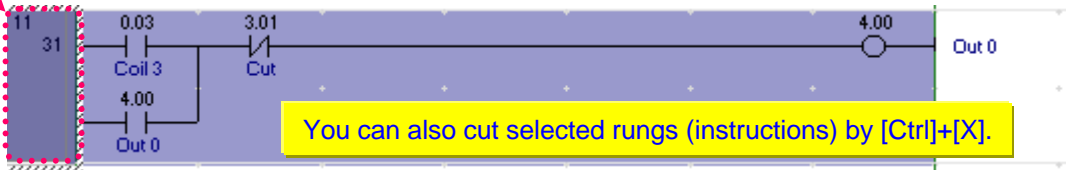
Press the ↓ key to move the cursor to this position.



Ctrl + V

(Paste a copied rung)

Click each instruction and then change the bit numbers.



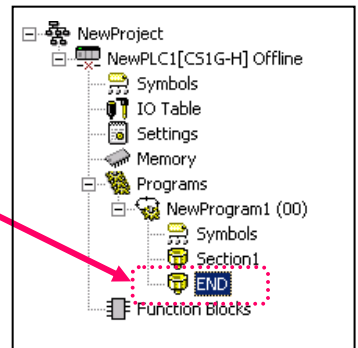
◆ When making a mistake, press or [Ctrl+Z] for Undo (return to the previous operation)
press or [Ctrl+Y] for Redo (go to the next operation)

5-20. Entry of END Instruction

At the creation of a new project, a section of the END instruction only is automatically generated. You do not need to enter an END instruction.

Note:

The END section is not generated when you load a program created with CX-Programmer V2 or the former versions.



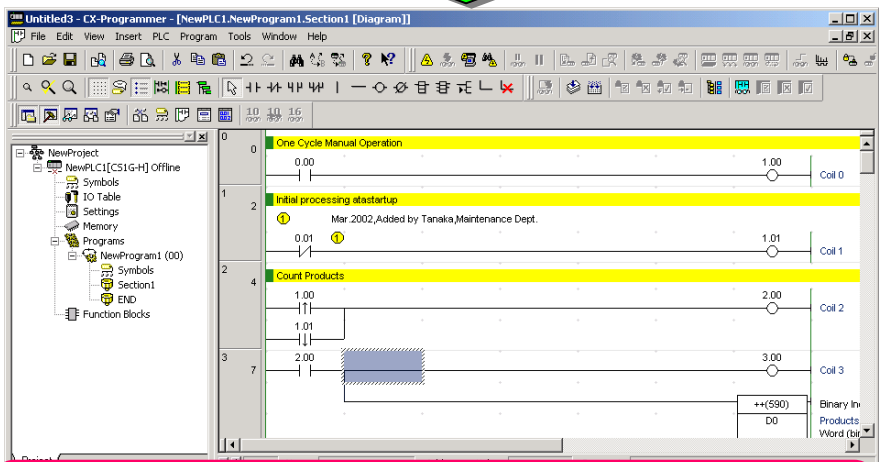
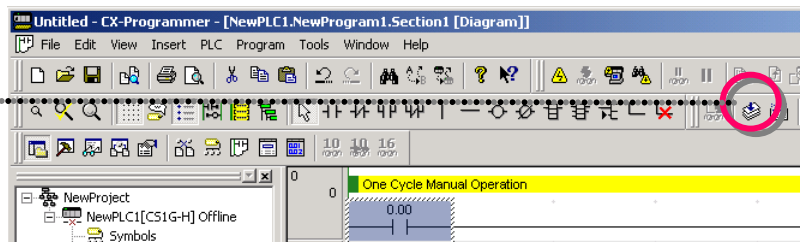
Chapter 2
Online / Debug

CX-Programmer

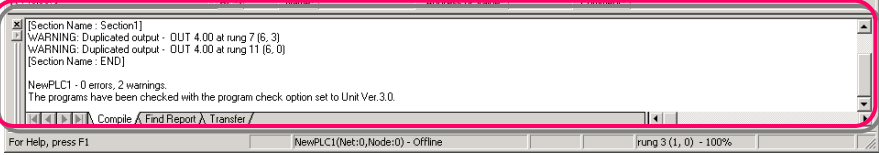
1. Program Error Check (Compile)

Before program transfer, check errors.

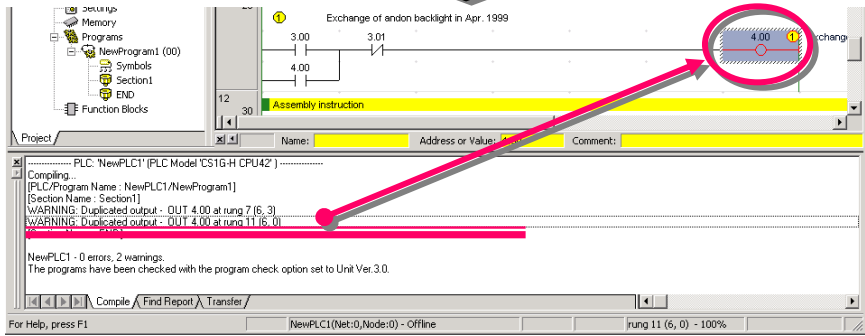
Click



Errors and addresses are displayed on Output Window.



Double-click a displayed error, and the cursor in Ladder Diagram will go to the corresponding error location and the error rung will be shown in red.



Modify the error.

- Output Window automatically opens at program check.
- The cursor moves to an error location by pressing J or F4 key.
- Output Window closes by pressing the ESC key.

Online to Transfer



Monitoring



Force On Force Off






Program Check



Online Edit

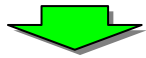
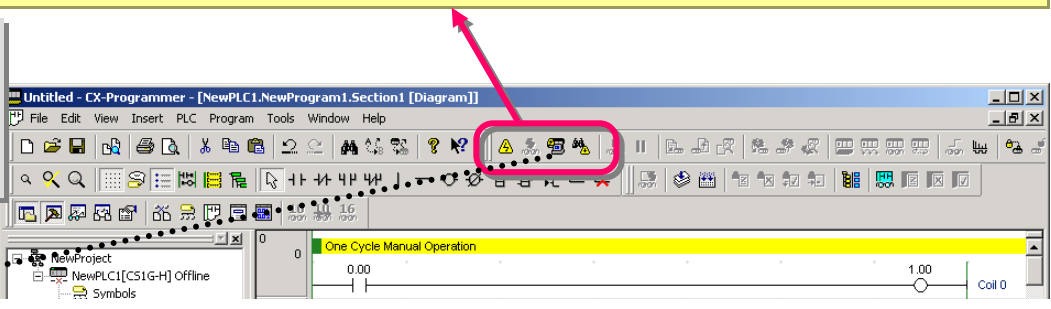
2. Going Online

CX-Programmer provides three kinds of connecting methods depending on usage.

-  Normal online. Enables you to go online with a PLC of the device type and method specified when opening a project.
-  Auto online. Automatically recognizes the connected PLC and enables you to go online with a PLC with one button. -> Uploads all data such as programs from the PLC.
-  Online with Simulator. Enables you to go online with CX-Simulator with one button (You need to install CX-Simulator.)

This time, online/debug functions when working online with CX-Simulator are explained in this guide.

Click 

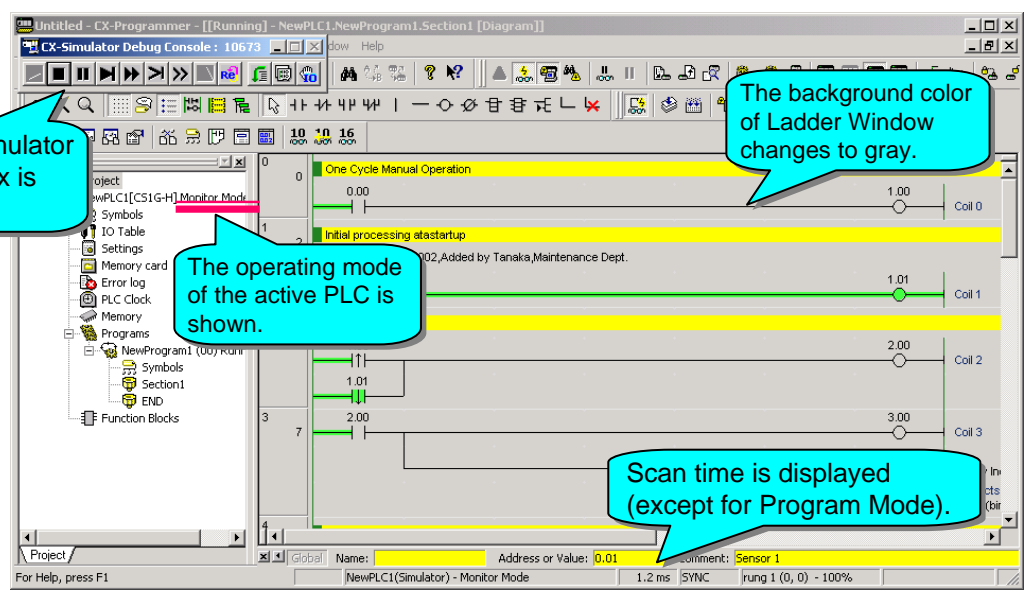


The CX-Simulator Console box is shown.

The operating mode of the active PLC is shown.

The background color of Ladder Window changes to gray.

Scan time is displayed (except for Program Mode).



Online to Transfer



Monitoring



Force On Force Off



Program Check

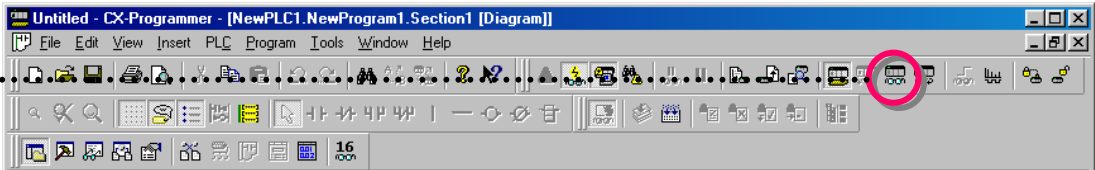


Online Edit

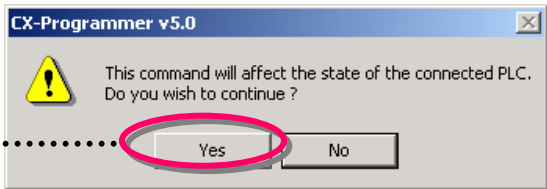
3. Monitoring

Change the PLC (simulator) to Monitor Mode.

The on/off statuses of contacts and coils are monitored.

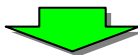


Click 

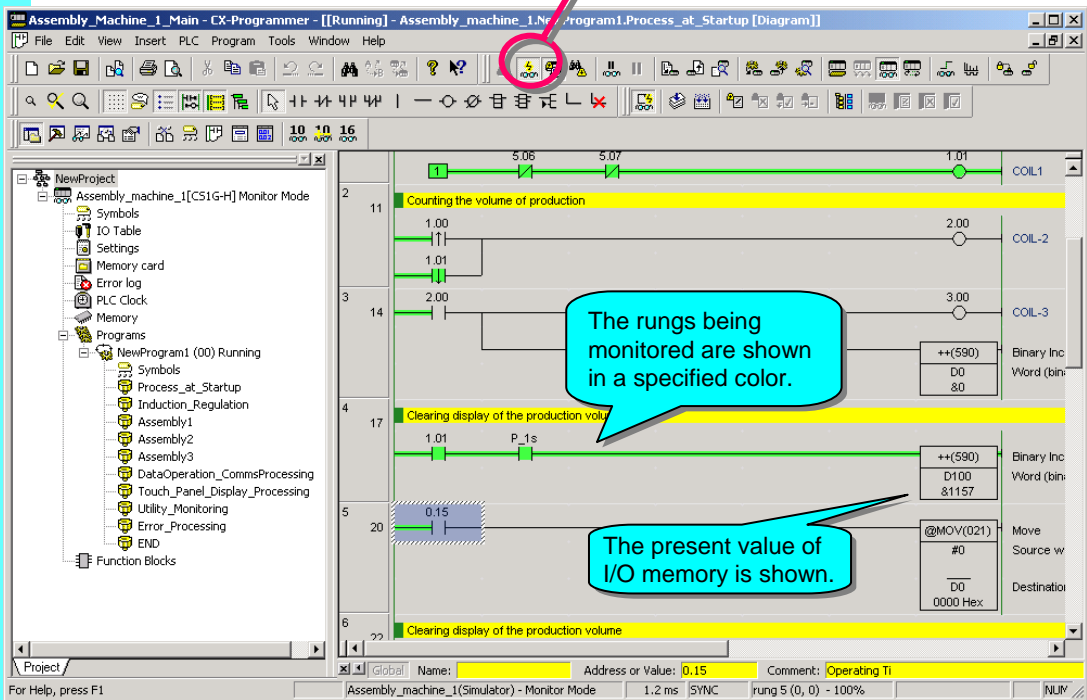


Click [Yes].

If your program has a large volume of data, the scroll speed of the screen may become slow when monitoring. In that case, click the below icon to cancel monitoring once, scroll the screen to the address you want to monitor, and then change to monitoring mode again.



toggles on/off of PLC monitoring.



Online to Transfer



Monitoring



Force On Force Off



Program Check

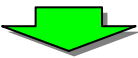
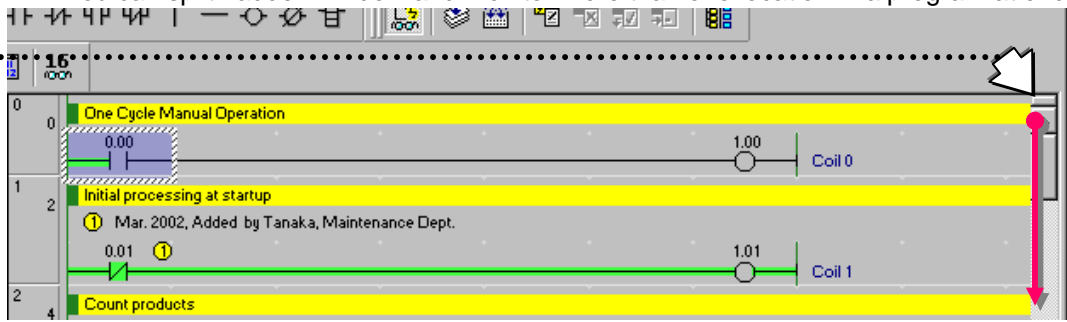


Online Edit

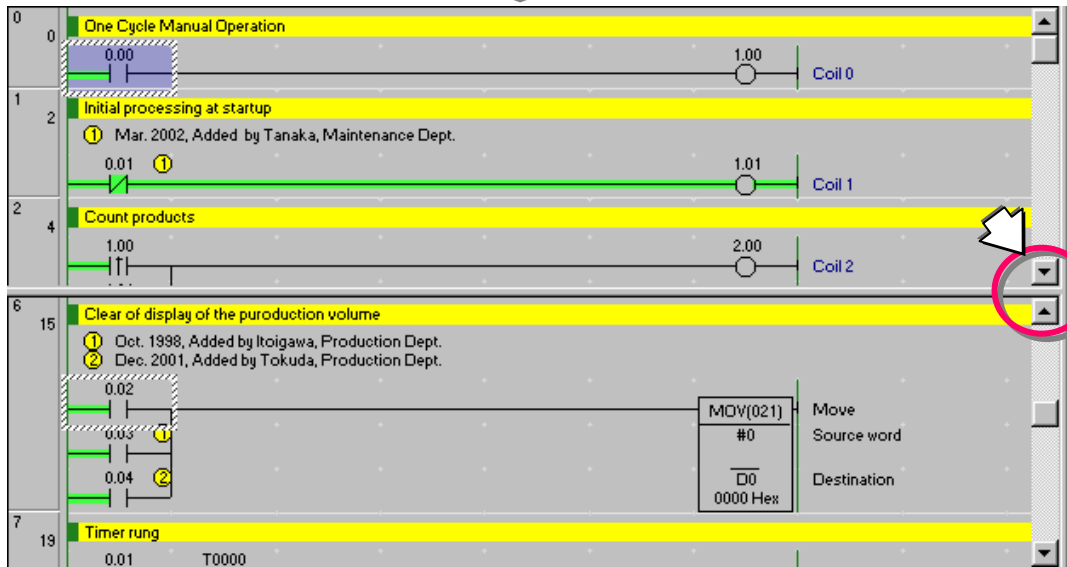
4. Monitoring - 2 Monitoring Many Locations in Program at Once

You can split Ladder Window and monitor more than one location in a program at once.


Move the mouse pointer to the arrow position shown in the right figure and drag the cursor down with the left mouse button pressed.

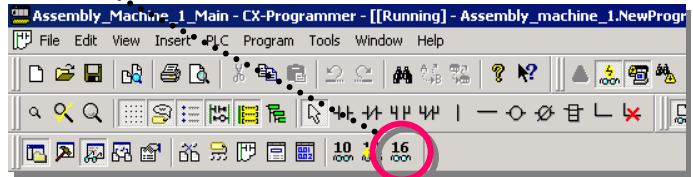


The screen is divided into two panes up and down, and you can display any address in two panes respectively by using the scroll bars.

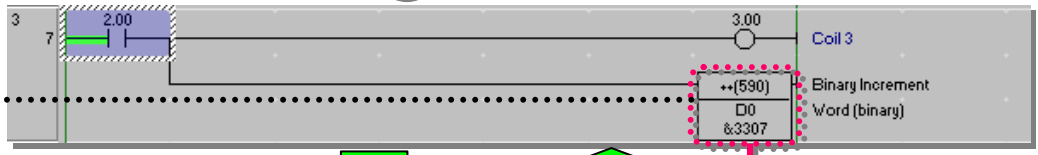


5. Monitoring - 3 Monitoring in Hex

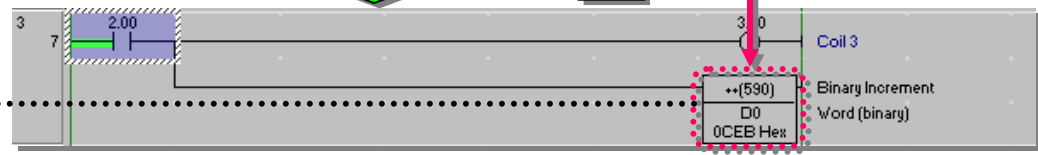
Click  to switch the display format of the present value of IO memory between decimal and hexadecimal.



Shown in decimal



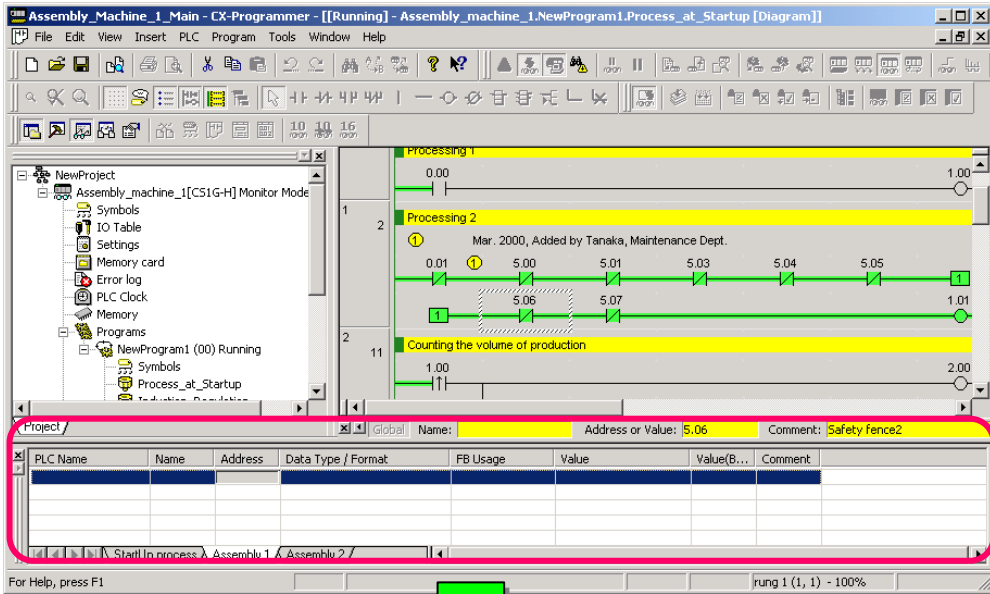
Shown in hex





6. Monitoring - 4 Watch Window

I/O monitoring of the addresses specified in Watch Window is executed.



Display Watch Window.

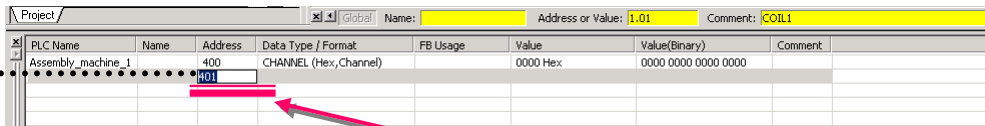
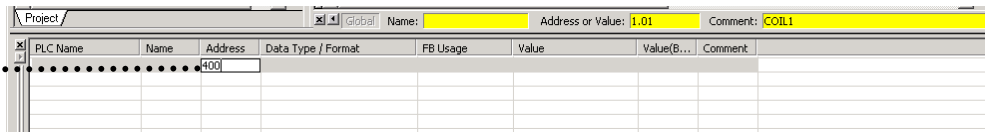
Alt + 3

Enter a bit number that you want to monitor.

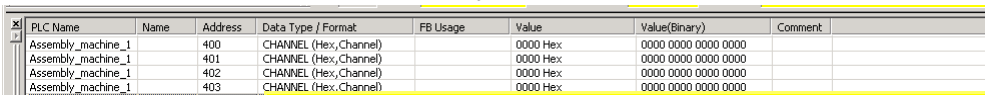
400

ENT

Press the ENT key..... continuously for auto increment of addresses.



You can also enter a given address in this status.

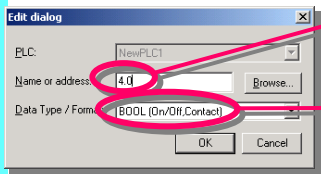


The addresses registered in Watch Window are still stored when CX-Programmer is opened next time.

Entry of BOOL type (contact)

Example: Entry of 4CH 00Bit

Enter "." (period) between CH and Bit.



Or enter "400" without a period in the "Name or address" box and then specify "BOOL" in the "Data Type/Format" box (Reverse the box and then press B key form the keyboard.)



7. Monitoring - 5 Present Value Change and Binary Monitoring in Watch Window

The present values of bits and words are changed in Watch Window.

In Watch Window, binary monitoring is possible for the data that can be treated by the word.

Project: Global Name: Address or Value: 5,06 Comment: Safety fence2

PLC Name	Name	Address	Data Type / Format	FB Usage	Value	Value(B...	Comment
Assembly_machine_1		D0	CHANNEL (Hex, Channel)		0002 Hex	0000 0...	
Assembly_machine_1			CHANNEL (Hex, Channel)		BBE7 Hex	1011 1...	
Assembly_machine_1		4	CHANNEL (Hex, Channel)		0000 Hex	0000 0...	

StartUp process Assembly 1 Assembly 2 / rung 1 (1, 1) - 100%

Double-click the mouse.



Set New Value

Address: 4

Value: %60523

New Value:

0 to 65535, #0 to #FFFF

Buttons: Set Value, Close, Edit Address/Type, Binary >>

An entry dialog opens.



Set New Value

Address: 4

Value: %60523

New Value: 56569

0 to 65535

Buttons: Set Value, Close, Edit Address/Type, Binary >>

Enter a new value that you want to change to.

Click

Set New Value

Address: 4

Value: %60523

New Value: 56569

0 to 65535

Buttons: Set Value, Close, Edit Address/Type, << Hide Binary

Address: Value: 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0

4 EC6B HEX [Bit 15: Green] [Bit 14: Green] [Bit 13: Green] [Bit 12: Green] [Bit 11: Green] [Bit 10: Green] [Bit 9: Green] [Bit 8: Green] [Bit 7: Green] [Bit 6: Green] [Bit 5: Green] [Bit 4: Green] [Bit 3: Green] [Bit 2: Green] [Bit 1: Green] [Bit 0: Green]

4-word data is displayed in the binary system.



Set New Value

Address: 4

Value: %60523

New Value: 56569

0 to 65535

Buttons: Set Value, Close, Edit Address/Type, << Hide Binary

Address: Value: 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0

4 EC6B HEX [Bit 15: Green] [Bit 14: Green] [Bit 13: Green] [Bit 12: Green] [Bit 11: Green] [Bit 10: Green] [Bit 9: Green] [Bit 8: Green] [Bit 7: Green] [Bit 6: Green] [Bit 5: Green] [Bit 4: Green] [Bit 3: Green] [Bit 2: Green] [Bit 1: Green] [Bit 0: Green]

Cursorkey: Move TAB: Value T: ChangeOrder J: InvertBit
Ctrl+J: ForceOn Ctrl+K: ForceOff Ctrl+L: Clear

As shown in the guidance at the bottom of the dialog, Force On/Off and Set On/Off are enabled also by key operation.

Click the right mouse button on a bit, and you will be able to select Force On/Off and Set On/Off from the popup menu.

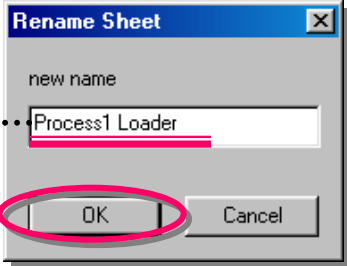
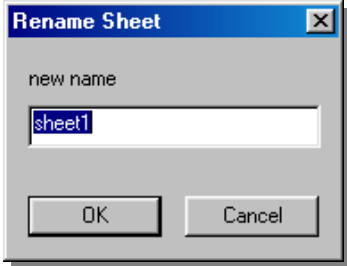
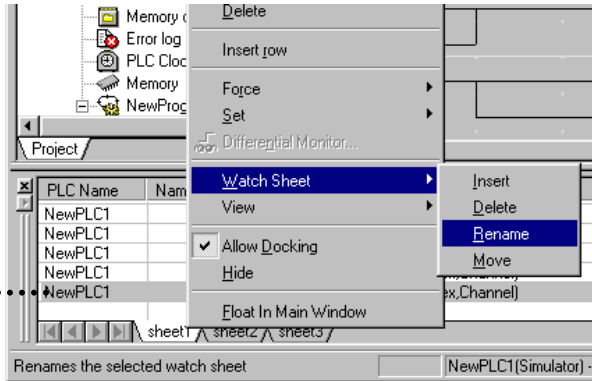




8. Useful Functions of Watch Window

Watch Window has a function that classifies and displays data in sheets like MS-EXCEL and names each sheet given names. This function is useful for debug or startup if you gather and manage the bits and words you want to check as one block in one sheet.

Click the right button of a mouse on Sheet1, and then select [Watch Sheet] -> [Rename].



To add a sheet, select [Watch sheet] -> [Insert].

Enter a name.

Click [OK].

PLC Name	Name	Address	Data Type / Format	FB Usage	Value	Value(Binary)	Comment
Assembly_machine_1		400	CHANNEL (Hex,Channel)		0000 Hex	0000 0000 0000 0000	
Assembly_machine_1		401	CHANNEL (Hex,Channel)		0000 Hex	0000 0000 0000 0000	
Assembly_machine_1		402	CHANNEL (Hex,Channel)		0000 Hex	0000 0000 0000 0000	
Assembly_machine_1		403	CHANNEL (Hex,Channel)		0000 Hex	0000 0000 0000 0000	

It is useful to manage data if you name sheets by the phase or assembly.

Right-click on Watch Window. -> Select [View] from the popup menu. And then you will be able to choose showing/hiding of each item on Watch Window.

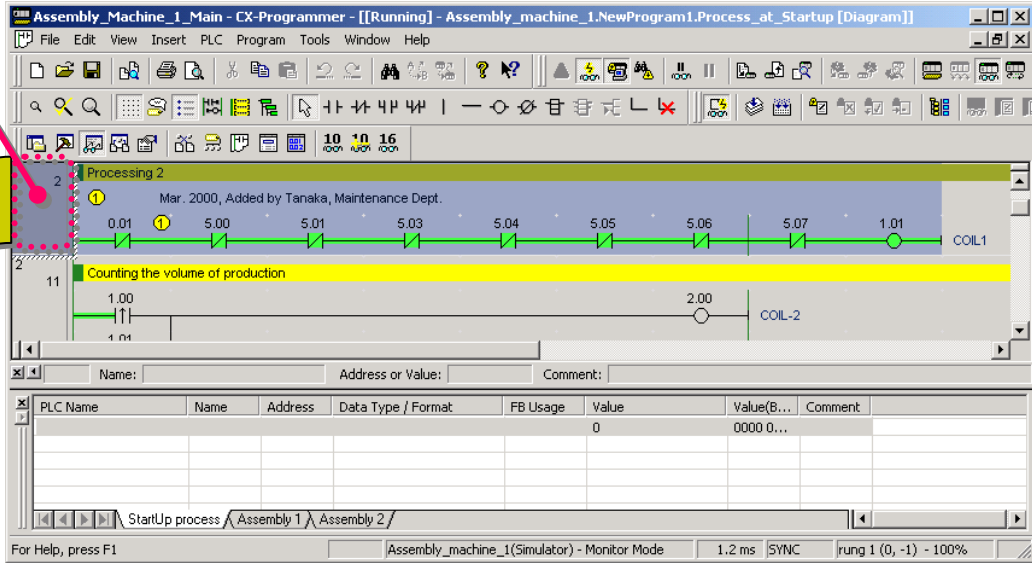
The names set by this operation are all saved when the project is saved (extension: .opt). Therefore, they are loaded as well as data such as ladder programs when the project is loaded next time.



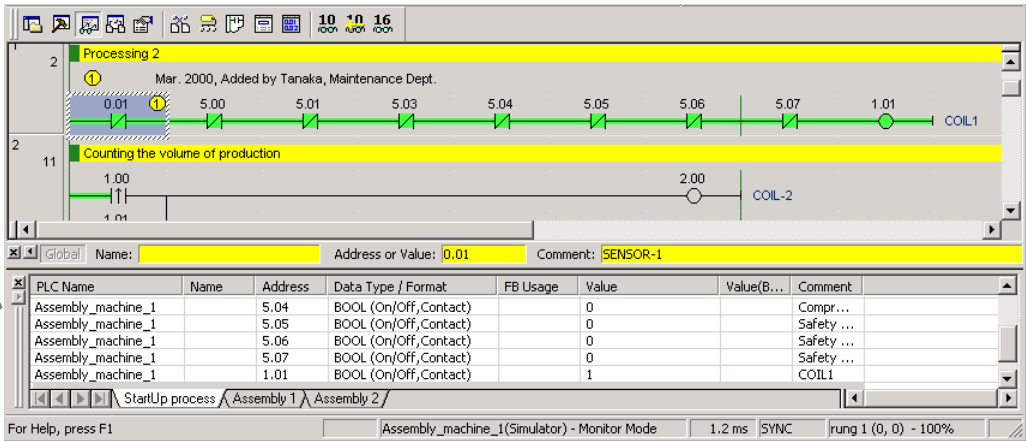
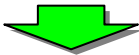
9. Monitoring - 6 Watch Window - 2

Drag & Drop from Ladder Diagram enables you to add an address to be monitored.

Move the mouse cursor to this position.



Drag and drop on Watch Window.

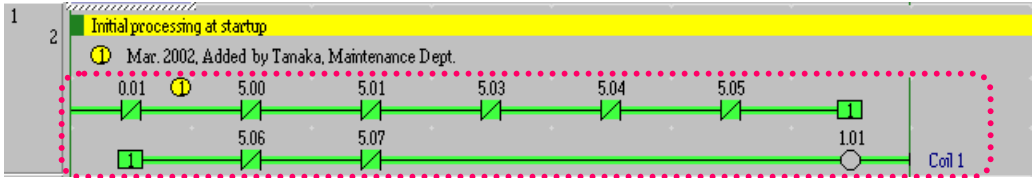
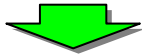
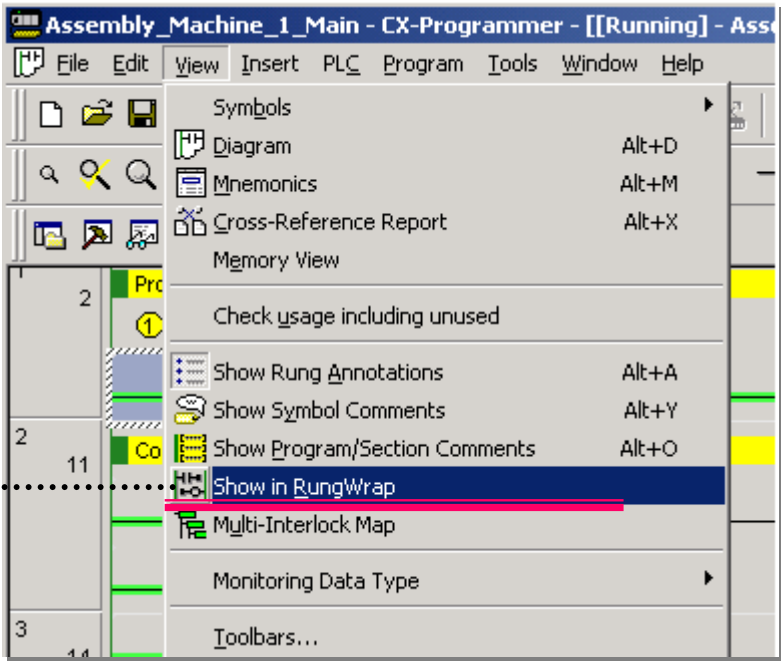
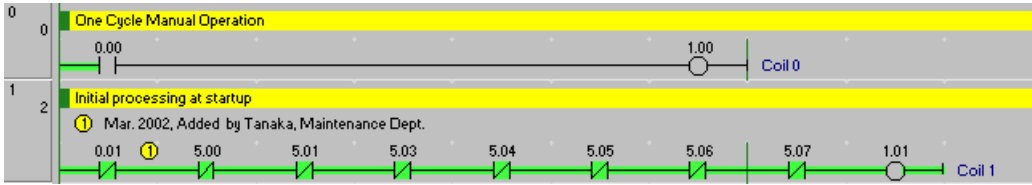


Data such as rungs, bits per block, or operands of advanced instructions is pasted on Watch Window. Moreover, the on/off statuses of the bits and the present values of words are displayed.



10. Monitoring - 7 Rung-wrap of Long Rung on Display

This function makes a rung longer than the right bus bar as shown in the below figure wrap when displayed.



The rung is wrapped at the right bus bar.

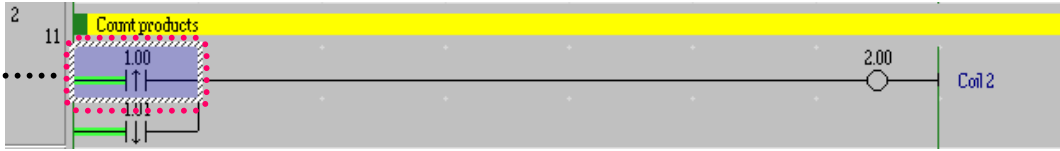
Once set, this function is always active until released by taking the reverse procedure of the above one.



11. Monitoring - 8 Differential Monitor

The function detects differential up/down of a specified bit and indicates that differential conditions are satisfied by sound or display. The function eliminates the use of a trap rung for checking operation and improves the efficiency of programming and debug operations.

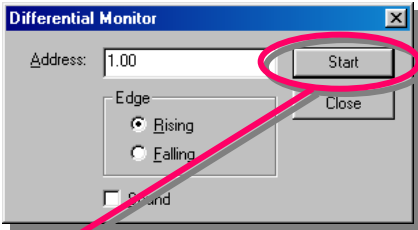
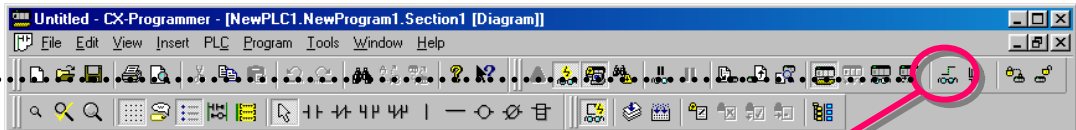
Move the cursor to a bit to be monitored.



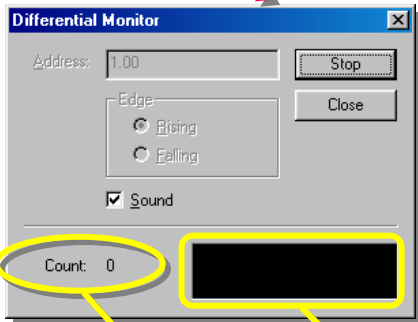
Click



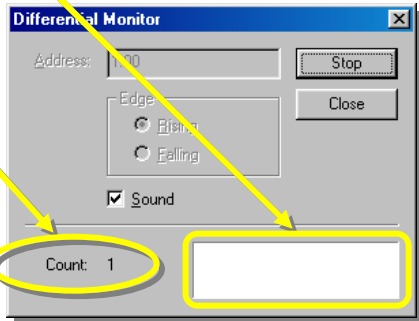
Or click the right mouse button on the applicable bit and select [Differential Monitor] from the popup menu.



Click [Start].



The count number is displayed on the dialog every time the differential condition (differential up in this example) is satisfied and the color of the box changes each time.



Online to Transfer



Monitoring



Force On Force Off



Program Check



Online Edit

12. Force On/Off

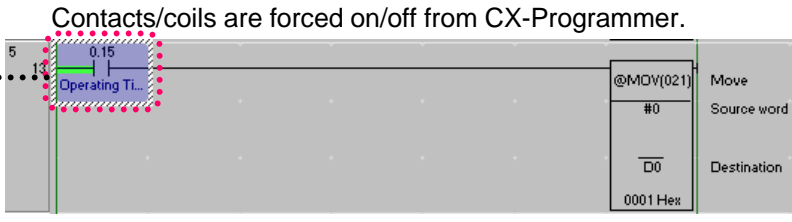
Move the cursor to a contact or coil that you want to force on/off.



Click the right mouse button. -> [Force] -> [On]

Force Off/Cancel of bits/coils are enabled in the same way.

Shortcut Key
Ctrl+J: Force On
Ctrl+K: Force Off



mark indicates that the bit is now being forced on/off.

Once bits/coils are forced on/off, the forced statuses are held until cancelled or the reverse procedures of on/off are taken. The statuses do not change by an external input or the operational result of the program. Moreover, force operations are not enabled when the PLC is in the Run mode.

13. Displaying List of Forced-on/off Bits

The bits forced on/off can be listed in a table. This function enables you to check the forced statuses of more than one bit at a glance. This function is available when you connect to the actual PLC.

Display Project Workspace.
[Alt] + 1



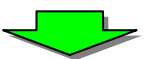
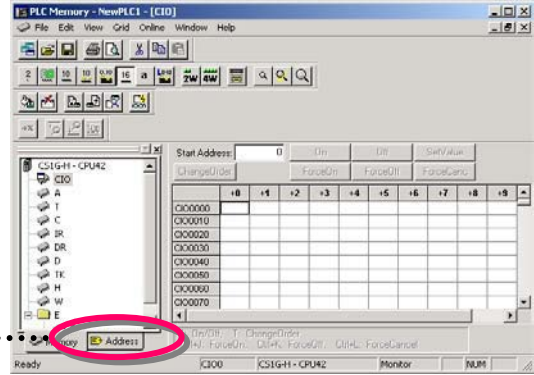
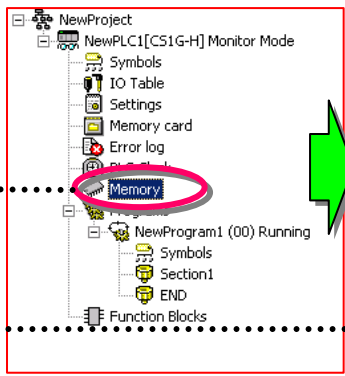
Double-click [Memory].



Click the [Address] tab.



Double-click [Forced Status].



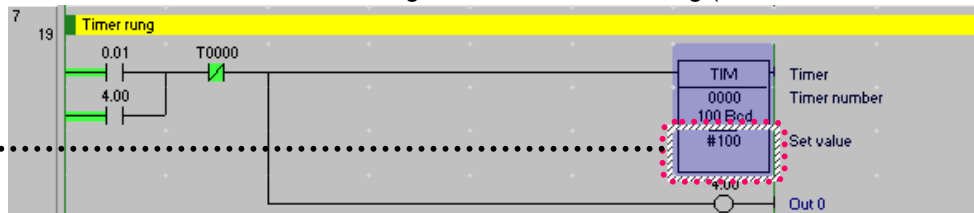
Address	Value	Attribute
CI00.0	ON	Forced
CI00.1	ON	Forced
CI00.2	ON	Forced
CI00.15	ON	Forced
CO.0	ON	Forced



14. Changing Set Value of Timer

The set value of a timer is changed while CPU is running (in the Monitor mode only).

Move the cursor to the set value of a timer.



Enter the new set value #100.

Set Timer/Counter Value

Value or address:

UNIT_BCD
#0~9999 (bcd)

Symbol Information



Set Timer/Counter Value

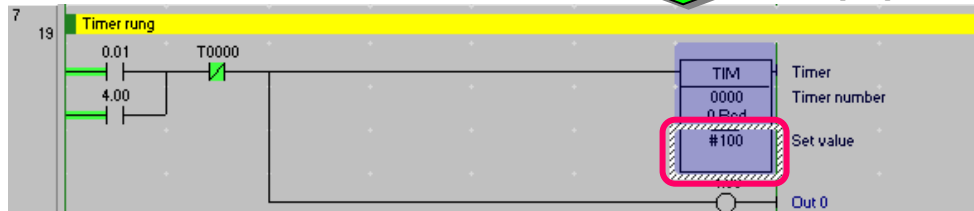
Value or address:

UNIT_BCD
#0~9999 (bcd)

Symbol Information



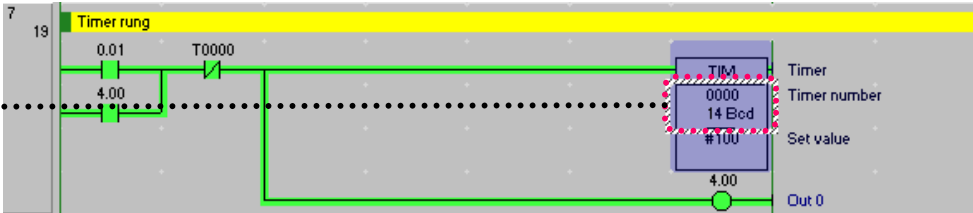
Click [OK] to complete.



15. Changing Present Value of Timer

The present value of a timer is changed while CPU is running (in the Monitor mode only).

Move the cursor to the present value of a timer.



Enter a new present value 5000.

Set New Value

Address:

Data type:

Value:

0 to 9999



Set New Value

Address:

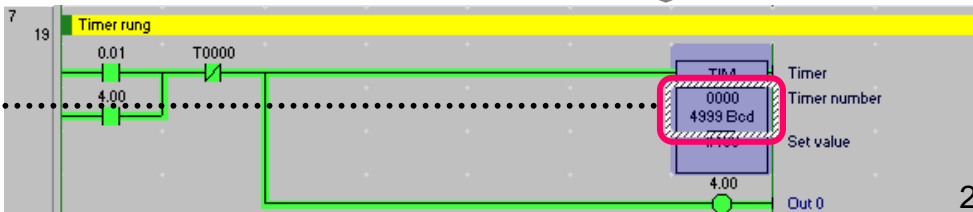
Data type:

Value:

0 to 9999



Click [Set] to complete.



Subtraction starts from the new value 5000.

ENT

Or double-click.

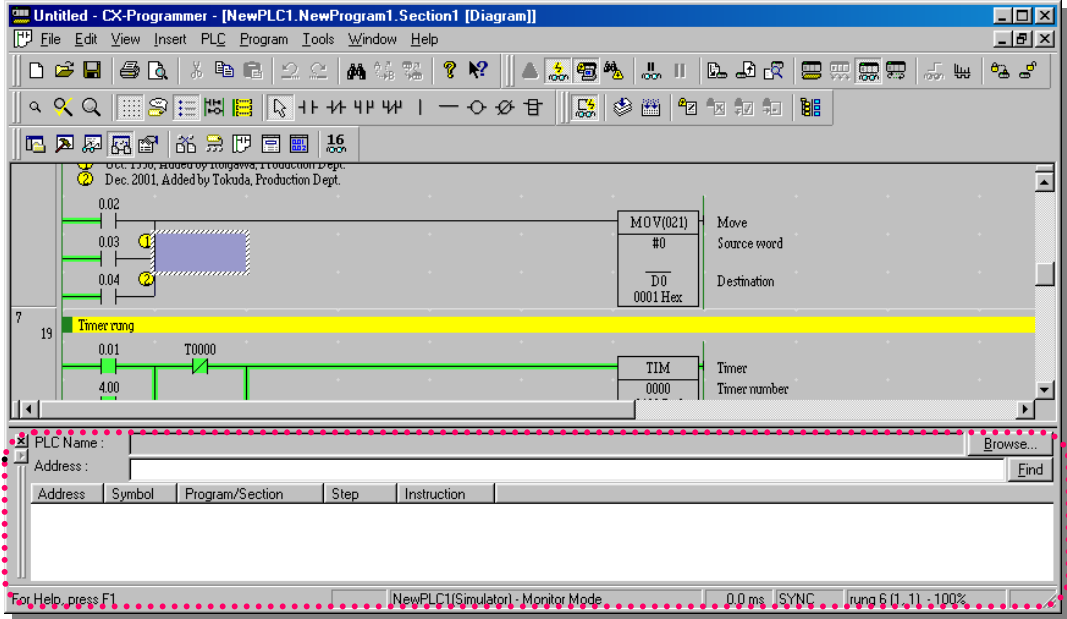
ENT

Or double-click.

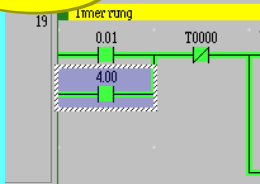
16. Find Function - 1 Find from Address Reference Tool

Display Address Reference Tool.

Alt + 4



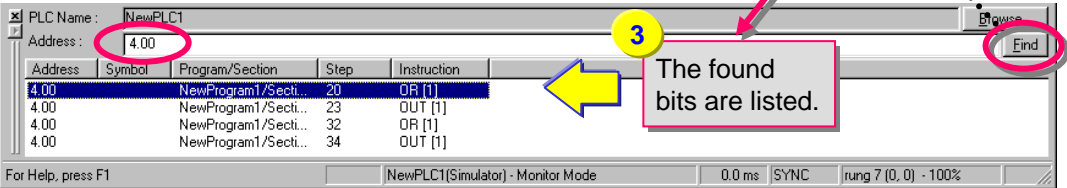
Reference



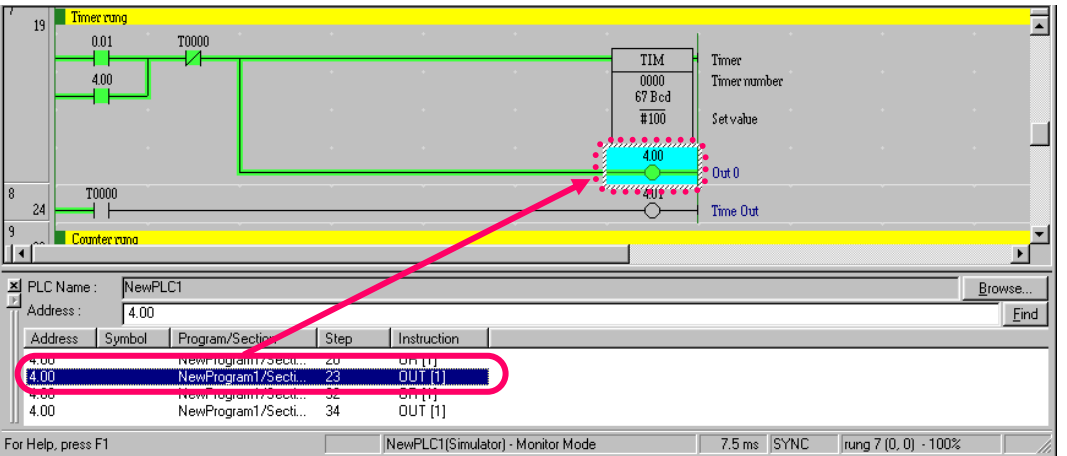
You can also move the cursor to a bit that you want to find.

1 Enter a bit number that you want to find in the [Address] field.

2 Click Find



3 The found bits are listed.



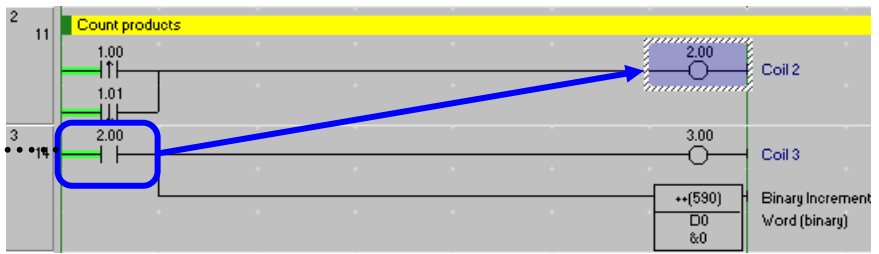
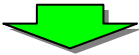
Click a bit that you want to find, and the focus will move to the corresponding position in the rung.



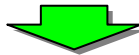
17. Find Function - 2 Retrace Find of Ladders

The function retraces ladder rungs so that you can find the causes of the coils not turned on.

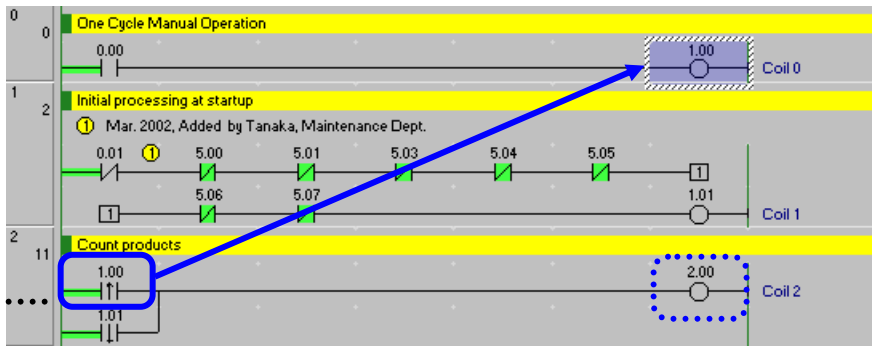
- (1) The reason why the coil 3.00 is not turned on is that its contact 2.00 is not turned on. Therefore, the function retraces rungs to find the coil 2.00.
- (2) Move the cursor to the following position (contact 2.00) and press the [Space] key.



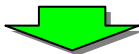
Space



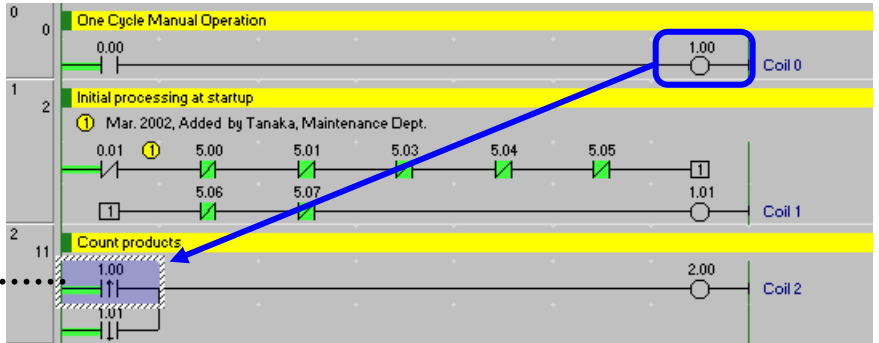
- (3) The reason why the coil 2.00 is not turned on is that the contact 1.00 or 1.01 is not turned on. Suppose the cause is the contact 1.00 and find the coil of 1.00. Move the cursor to the contact 1.00 and press the [Space] key as well as the above operation (2).



Space

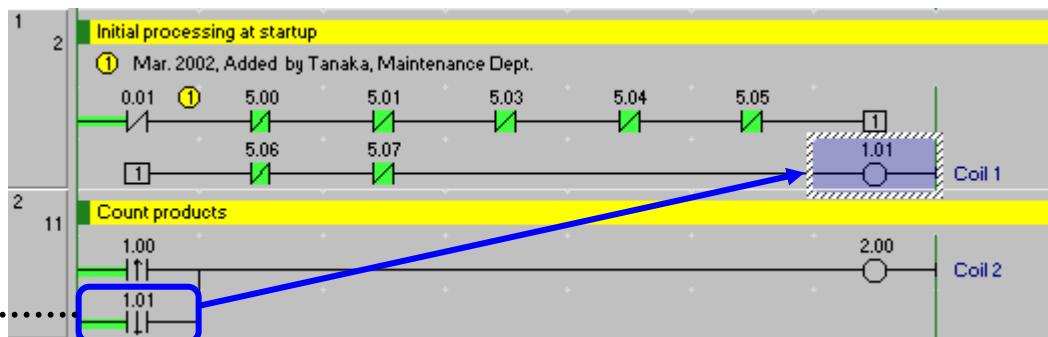


- (4) If this rung is not a cause press [Shift]+[Space], and you will be able to go back to the rung before you started to find this rung.



Shift + Space

(5) Then retrace rungs to find a cause from the contact 1.01. As well as the operations so far, move the cursor to the contact 1.01 and press the [Space] key.



(6) The focus moves to the coil 1.01. As it turned out, the cause was the contact 0.01 that was not turned on.

Press the [Space] key to jump from a coil to a contact having the same address as the coil or from a contact to a coil in reverse.

Press the [N] key for another jump from a contact or coil at the cursor position to a next one having the same address.

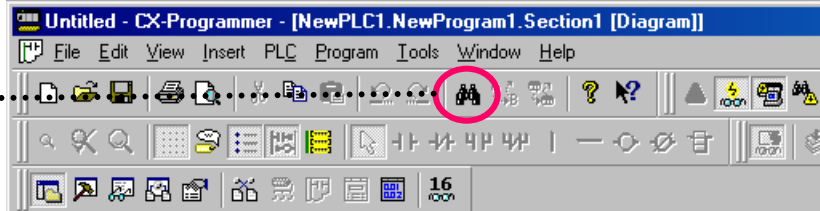
To move back to the position of the last jump, press the [B] key.

This is a useful function available in SYSMAC Support Software. CX-Programmer inherits it.

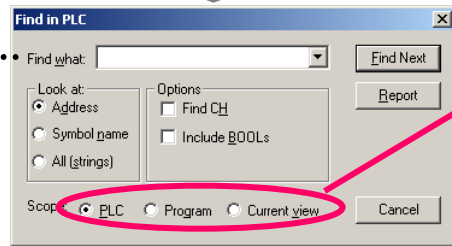
18. Find Function - 3 Find by Keyword in Comment

If you enter an operator's name or an operation date in annotations as a note at startup or maintenance, this function finds the bit or word that the name or date is used and displays the result on Output Window.

Click 



The [Find] dialog shows up.



Scope of Find is specifiable.

PLC

To find a target from all tasks(programs) and symbol table.

Program

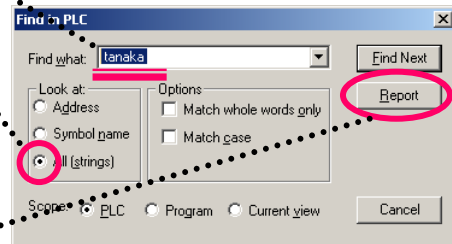
To find a target from all tasks (programs).

Current view

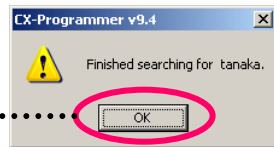
To find from a section or symbol table being edited.

Enter a keyword to find.

Select the [All (strings)].

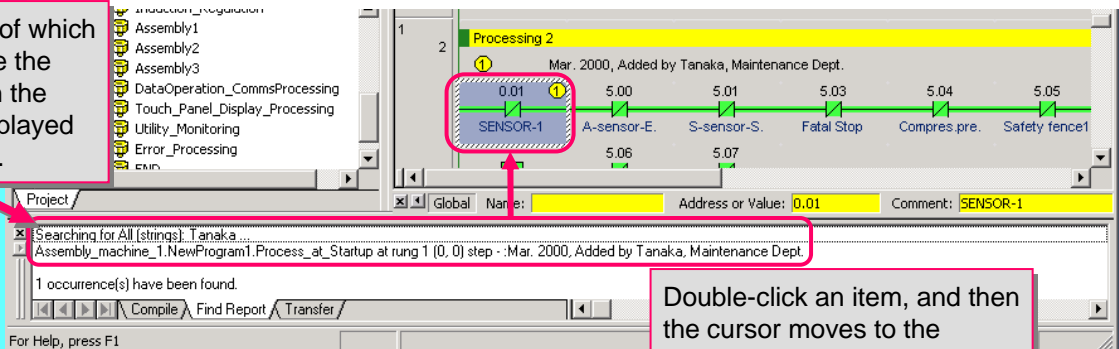


Click 



Click [OK].

The contacts/coils of which annotations include the keyword entered in the Find dialog are displayed on Output Window.



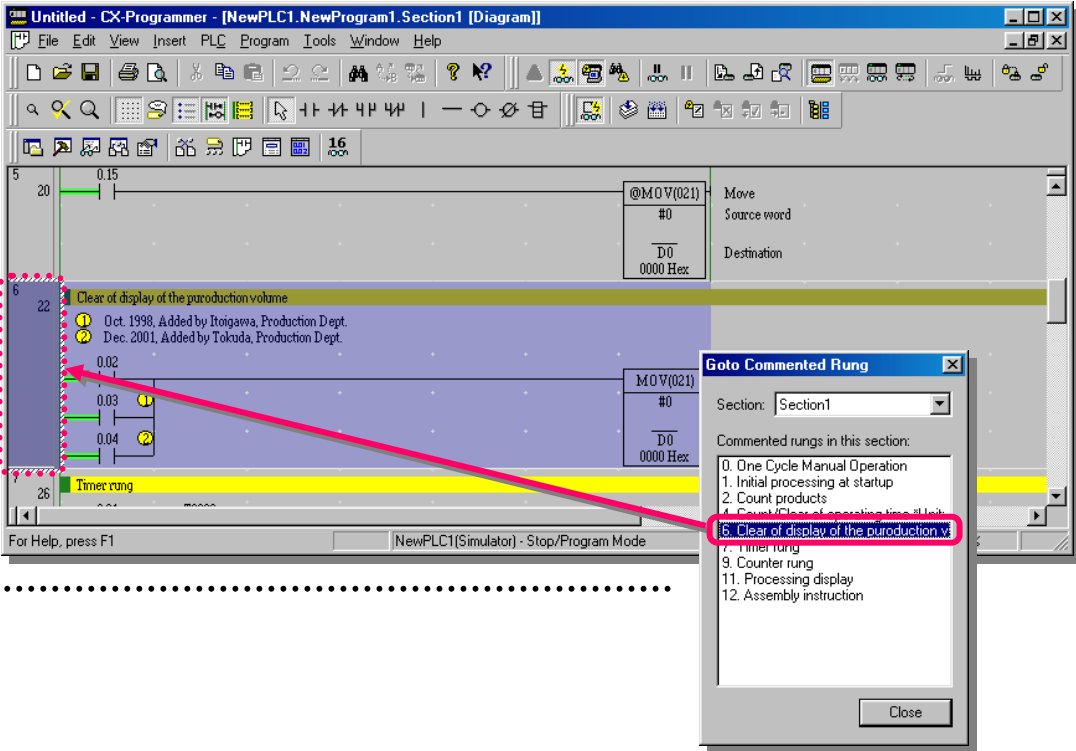
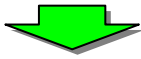
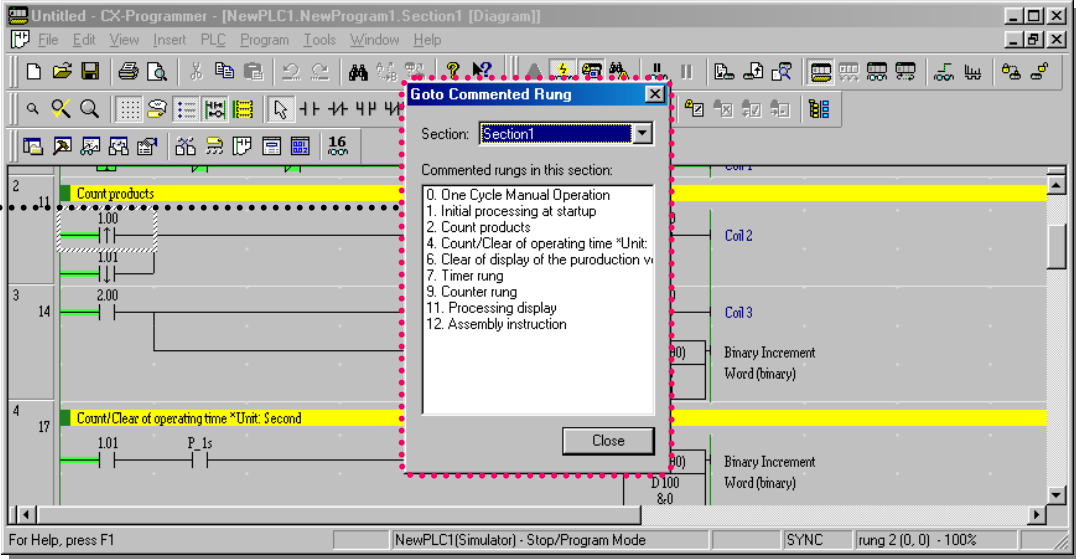
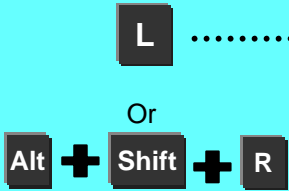
Double-click an item, and then the cursor moves to the applicable bit in Ladder Window.



19. Find Function - 4 Go To Rung Comment

This is a function that displays a list of rung comments on the screen and moves the cursor to the position where a selected rung comment is used in the ladder. Rung comments improve the efficiency of debug or maintenance of rungs divided into blocks per function.

A list of the rung comments used in rungs are displayed on a separate window.

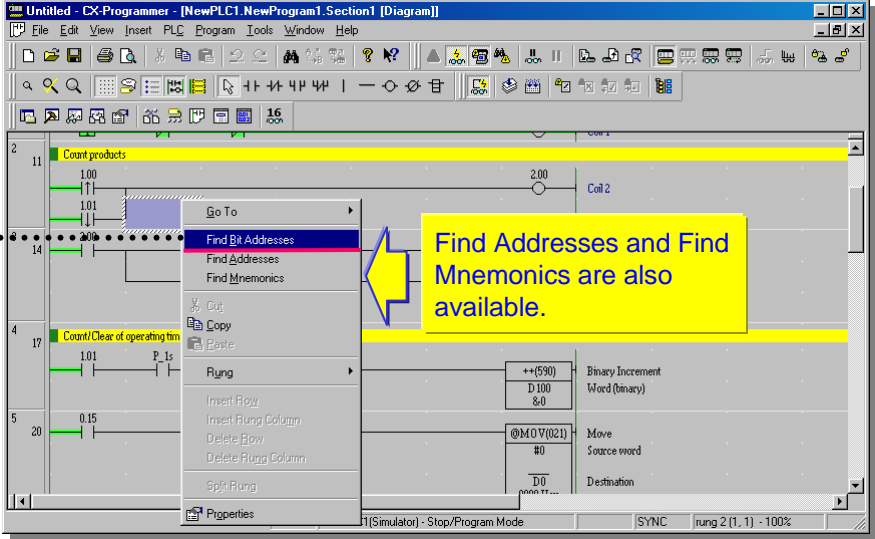


Click a rung comment in the list, and the cursor goes to the position where the rung comment is used in the ladder.



20. Find Function - 5 Find Bit Addresses

Click the right mouse button on Ladder Window. Select [Find Bit Addresses] from the popup menu.

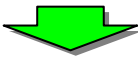
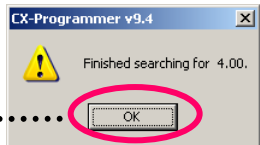
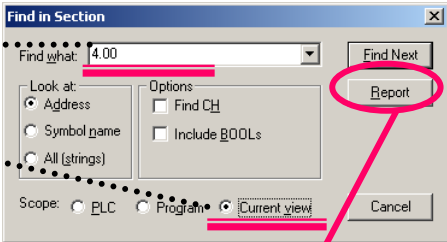


Enter an address (bit number) to find. (period between a channel and a bit is unnecessary.)

Set the scope of Find (Current view).

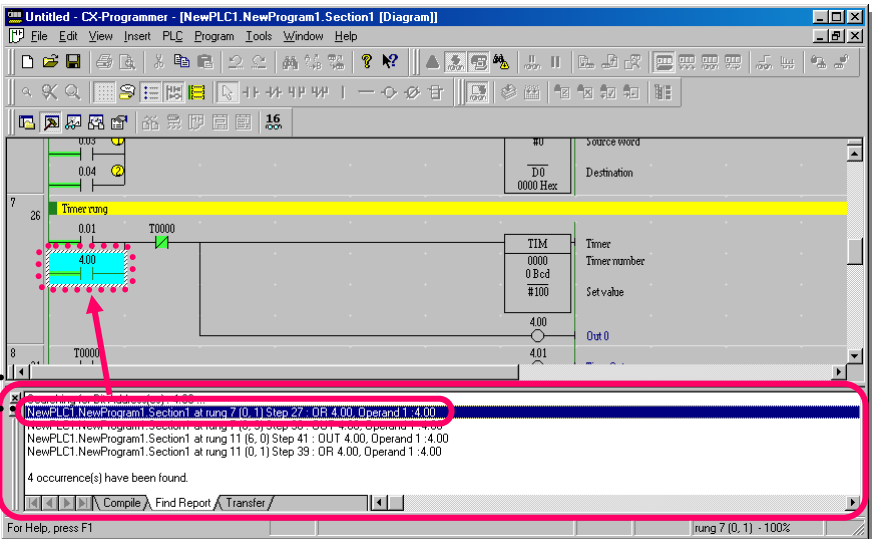
Click [Report].

Click [OK].



Output Window is displayed and the results are listed.

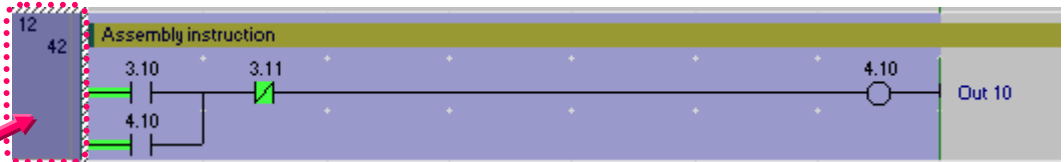
Double-click an item in the list, and the cursor will go to the applicable bit.



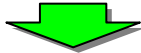


21. Online Edit

(1) Move the cursor to a rung you want to modify.



You can also select more than one rung by Drag&Drop with a mouse.

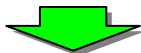
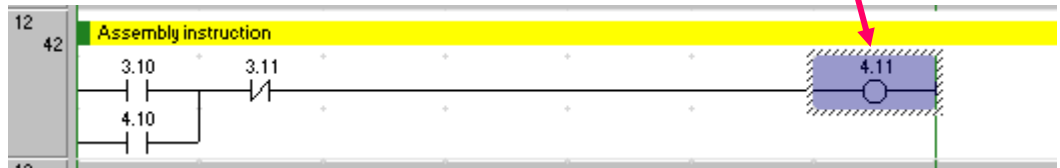


(2) Select [Program] -> [Online Edit] -> [Begin] from the CX-Programmer menu.

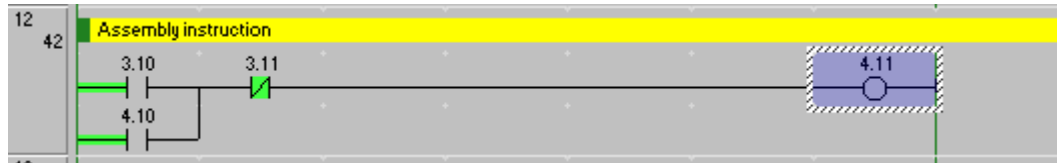


(3) Enter a bit number (4.11 in this example) you want to edit to.

A dialog box titled '- [] - New Coil'. It has a text input field containing '4.11', a 'Detail >' button, and 'OK' and 'Cancel' buttons. The 'OK' button is circled in red.



(4) Select [Program] -> [Online Edit] -> [Send Changes] from the menu.

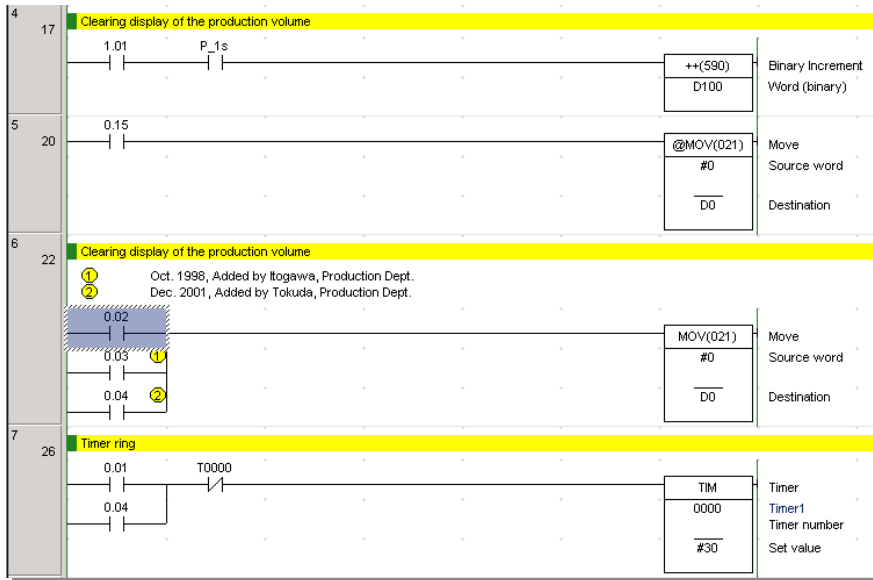


End

Useful Functions

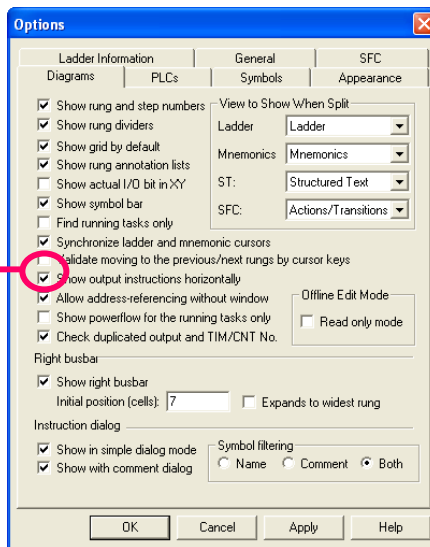
You can select either vertical or horizontal display of output instructions.

Vertical display of output instructions

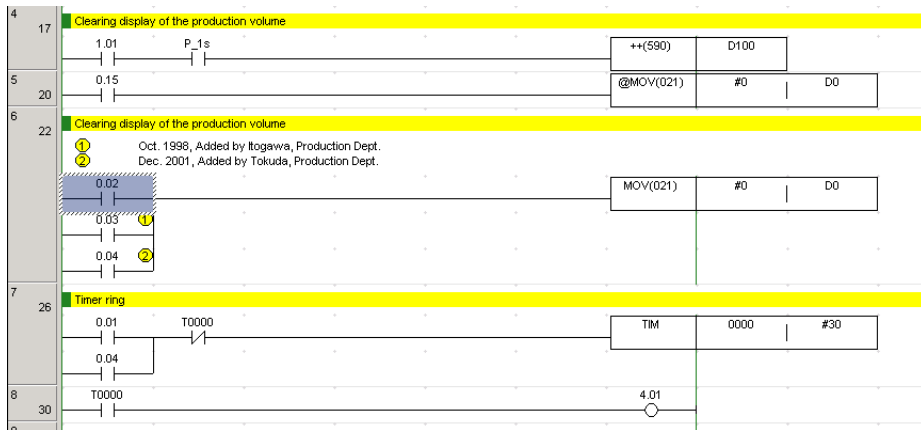


[Tools(T)] -> [Options(O)]

Check the [Show output instructions horizontally] box.



Horizontal display of output instructions



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